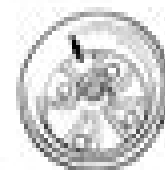




5. Measure:

- Brake drum inside diameter (2)
- Out of specification → Replace.

	Front brake drum inside diameter 100 mm (3.93 in.) •Wear limit: 101 mm (3.94 in.)
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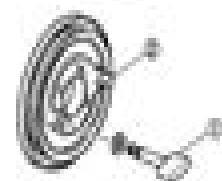
6. Inspect:

- Brake drum inner surface
- Oil/Scratches → Remove.

Oil	Use a rag soaked in kerosene thinner or solvent.
Scratches	Use an emery cloth (lightly and evenly polishing)

INSTALLATION

Reverse the "REMOVAL" procedure.
Note the following points.



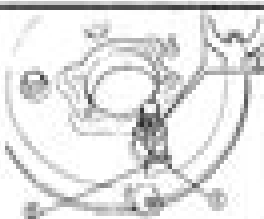
1. Lubricate:

- Camshaft (2)
- Pivot pin (2)

	Lithium soap base grease
---	--------------------------

CAUTION:

Install the camshaft and the pivot pin with lightly grease. Wipe off the excess grease.

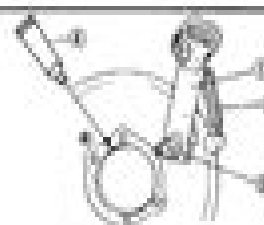


2. Install:

- Wear indicator plate (2)

NOTE:

When installing the wear indicator plate, fit the projection to the camshaft groove and align the pointer to the wear indicator (2).



3. Install:

- Camshaft lever (2)
- Spring (2)

	Bolt (camshaft lever): 9 Nm (0.9 m • kg, 6.5 ft • lb)
---	--

NOTE:

When installing the camshaft lever, align the punch mark (2) on the camshaft lever and camshaft.

4. Apply:

- Sealant (2)
- onto mating surfaces of swingarm

	Sealant (quick grease) ^{*)} P/N: A00-01001-01 Yamaha Sealant No. 1219: P/N: 90000-00005
---	---



5. Install:

- Brake shoe plate (2)
- Bearing retainer (2)
- Breather hose (2)
- Brake shoe (2)
- Plain washer (2)
- O-ring (2)

	Bolt (brake shoe plate): 20 Nm (2.0 m • kg, 20 ft • lb)
---	--

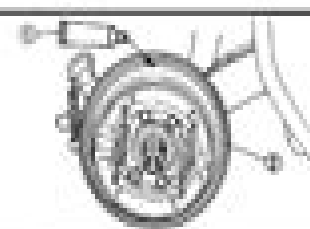
6. Check:

- Camshaft operation
- Unsmooth operation → Repair.

7. Apply:

- Yamaha brake grease (2)
- to the dust seal (2)

	Yamaha brake grease: P/N: 90760-00000
---	--



8. Install:

- Rear brake drum
- Rear wheel

Refer to "FRONT AND REAR WHEELS".

	Axis nut (rear drum): 190 Nm (19 m • kg, 136 ft • lb) Nut (rear wheel): 55 Nm (5.5 m • kg, 40 ft • lb)
---	---

Big Bear Transmission Manual

Peipei Pang



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Table of Contents Big Bear Transmission Manual

1. Understanding the eBook Big Bear Transmission Manual
 - The Rise of Digital Reading Big Bear Transmission Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Big Bear Transmission Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Big Bear Transmission Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Big Bear Transmission Manual
 - Personalized Recommendations
 - Big Bear Transmission Manual User Reviews and Ratings
 - Big Bear Transmission Manual and Bestseller Lists
5. Accessing Big Bear Transmission Manual Free and Paid eBooks
 - Big Bear Transmission Manual Public Domain eBooks
 - Big Bear Transmission Manual eBook Subscription Services
 - Big Bear Transmission Manual Budget-Friendly Options

6. Navigating Big Bear Transmission Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Big Bear Transmission Manual Compatibility with Devices
 - Big Bear Transmission Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Big Bear Transmission Manual
 - Highlighting and Note-Taking Big Bear Transmission Manual
 - Interactive Elements Big Bear Transmission Manual
8. Staying Engaged with Big Bear Transmission Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Big Bear Transmission Manual
9. Balancing eBooks and Physical Books Big Bear Transmission Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Big Bear Transmission Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Big Bear Transmission Manual
 - Setting Reading Goals Big Bear Transmission Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Big Bear Transmission Manual
 - Fact-Checking eBook Content of Big Bear Transmission Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements

- Interactive and Gamified eBooks

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