

# **Biesse Rover 20 Cnc Manual**

**WJ Hussar** 

**Biesse Rover 20 Cnc Manual:** 

When somebody should go to the book stores, search opening by shop, shelf by shelf, it is in point of fact problematic. This is why we allow the book compilations in this website. It will entirely ease you to look guide **Biesse Rover 20 Cnc Manual** as you such as.

By searching the title, publisher, or authors of guide you really want, you can discover them rapidly. In the house, workplace, or perhaps in your method can be all best area within net connections. If you point toward to download and install the Biesse Rover 20 Cnc Manual, it is certainly simple then, back currently we extend the colleague to purchase and make bargains to download and install Biesse Rover 20 Cnc Manual suitably simple!

 $\frac{https://stats.tinkerine.com/book/browse/fetch.php/A\%20New\%20Purpose\%20Redefining\%20Money\%20Family\%20Work\%20Retirement\%20And\%20Success.pdf$ 

#### **Table of Contents Biesse Rover 20 Cnc Manual**

- 1. Understanding the eBook Biesse Rover 20 Cnc Manual
  - The Rise of Digital Reading Biesse Rover 20 Cnc Manual
  - Advantages of eBooks Over Traditional Books
- 2. Identifying Biesse Rover 20 Cnc Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
- 3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Biesse Rover 20 Cnc Manual
  - User-Friendly Interface
- 4. Exploring eBook Recommendations from Biesse Rover 20 Cnc Manual
  - Personalized Recommendations
  - Biesse Rover 20 Cnc Manual User Reviews and Ratings

- Biesse Rover 20 Cnc Manual and Bestseller Lists
- 5. Accessing Biesse Rover 20 Cnc Manual Free and Paid eBooks
  - Biesse Rover 20 Cnc Manual Public Domain eBooks
  - Biesse Rover 20 Cnc Manual eBook Subscription Services
  - Biesse Rover 20 Cnc Manual Budget-Friendly Options
- 6. Navigating Biesse Rover 20 Cnc Manual eBook Formats
  - o ePub, PDF, MOBI, and More
  - Biesse Rover 20 Cnc Manual Compatibility with Devices
  - Biesse Rover 20 Cnc Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Biesse Rover 20 Cnc Manual
  - Highlighting and Note-Taking Biesse Rover 20 Cnc Manual
  - Interactive Elements Biesse Rover 20 Cnc Manual
- 8. Staying Engaged with Biesse Rover 20 Cnc Manual
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Biesse Rover 20 Cnc Manual
- 9. Balancing eBooks and Physical Books Biesse Rover 20 Cnc Manual
  - Benefits of a Digital Library
  - o Creating a Diverse Reading Collection Biesse Rover 20 Cnc Manual
- 10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
- 11. Cultivating a Reading Routine Biesse Rover 20 Cnc Manual
  - Setting Reading Goals Biesse Rover 20 Cnc Manual
  - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Biesse Rover 20 Cnc Manual
  - Fact-Checking eBook Content of Biesse Rover 20 Cnc Manual
  - Distinguishing Credible Sources

- 13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
- 14. Embracing eBook Trends
  - Integration of Multimedia Elements
  - Interactive and Gamified eBooks

#### **Biesse Rover 20 Cnc Manual Introduction**

Biesse Rover 20 Cnc Manual Offers over 60,000 free eBooks, including many classics that are in the public domain. Open Library: Provides access to over 1 million free eBooks, including classic literature and contemporary works. Biesse Rover 20 Cnc Manual Offers a vast collection of books, some of which are available for free as PDF downloads, particularly older books in the public domain. Biesse Rover 20 Cnc Manual: This website hosts a vast collection of scientific articles, books, and textbooks. While it operates in a legal gray area due to copyright issues, its a popular resource for finding various publications. Internet Archive for Biesse Rover 20 Cnc Manual: Has an extensive collection of digital content, including books, articles, videos, and more. It has a massive library of free downloadable books. Free-eBooks Biesse Rover 20 Cnc Manual Offers a diverse range of free eBooks across various genres. Biesse Rover 20 Cnc Manual Focuses mainly on educational books, textbooks, and business books. It offers free PDF downloads for educational purposes. Biesse Rover 20 Cnc Manual Provides a large selection of free eBooks in different genres, which are available for download in various formats, including PDF. Finding specific Biesse Rover 20 Cnc Manual, especially related to Biesse Rover 20 Cnc Manual, might be challenging as theyre often artistic creations rather than practical blueprints. However, you can explore the following steps to search for or create your own Online Searches: Look for websites, forums, or blogs dedicated to Biesse Rover 20 Cnc Manual, Sometimes enthusiasts share their designs or concepts in PDF format. Books and Magazines Some Biesse Rover 20 Cnc Manual books or magazines might include. Look for these in online stores or libraries. Remember that while Biesse Rover 20 Cnc Manual, sharing copyrighted material without permission is not legal. Always ensure youre either creating your own or obtaining them from legitimate sources that allow sharing and downloading. Library Check if your local library offers eBook lending services. Many libraries have digital catalogs where you can borrow Biesse Rover 20 Cnc Manual eBooks for free, including popular titles. Online Retailers: Websites like Amazon, Google Books, or Apple Books often sell eBooks. Sometimes, authors or publishers offer promotions or free periods for certain books. Authors Website Occasionally, authors provide excerpts or short stories for free on their websites. While this might not be the Biesse Rover 20 Cnc Manual full book, it can give you a taste of the authors writing style. Subscription Services Platforms like Kindle Unlimited or Scribd

offer subscription-based access to a wide range of Biesse Rover 20 Cnc Manual eBooks, including some popular titles.

#### **FAQs About Biesse Rover 20 Cnc Manual Books**

What is a Biesse Rover 20 Cnc Manual PDF? A PDF (Portable Document Format) is a file format developed by Adobe that preserves the layout and formatting of a document, regardless of the software, hardware, or operating system used to view or print it. How do I create a Biesse Rover 20 Cnc Manual PDF? There are several ways to create a PDF: Use software like Adobe Acrobat, Microsoft Word, or Google Docs, which often have built-in PDF creation tools. Print to PDF: Many applications and operating systems have a "Print to PDF" option that allows you to save a document as a PDF file instead of printing it on paper. Online converters: There are various online tools that can convert different file types to PDF. How do I edit a Biesse Rover 20 Cnc Manual PDF? Editing a PDF can be done with software like Adobe Acrobat, which allows direct editing of text, images, and other elements within the PDF. Some free tools, like PDFescape or Smallpdf, also offer basic editing capabilities. How do I convert a Biesse Rover 20 Cnc Manual PDF to another file format? There are multiple ways to convert a PDF to another format: Use online converters like Smallpdf, Zamzar, or Adobe Acrobats export feature to convert PDFs to formats like Word, Excel, JPEG, etc. Software like Adobe Acrobat, Microsoft Word, or other PDF editors may have options to export or save PDFs in different formats. How do I password-protect a Biesse Rover 20 Cnc Manual PDF? Most PDF editing software allows you to add password protection. In Adobe Acrobat, for instance, you can go to "File" -> "Properties" -> "Security" to set a password to restrict access or editing capabilities. Are there any free alternatives to Adobe Acrobat for working with PDFs? Yes, there are many free alternatives for working with PDFs, such as: LibreOffice: Offers PDF editing features. PDFsam: Allows splitting, merging, and editing PDFs. Foxit Reader: Provides basic PDF viewing and editing capabilities. How do I compress a PDF file? You can use online tools like Smallpdf, ILovePDF, or desktop software like Adobe Acrobat to compress PDF files without significant quality loss. Compression reduces the file size, making it easier to share and download. Can I fill out forms in a PDF file? Yes, most PDF viewers/editors like Adobe Acrobat, Preview (on Mac), or various online tools allow you to fill out forms in PDF files by selecting text fields and entering information. Are there any restrictions when working with PDFs? Some PDFs might have restrictions set by their creator, such as password protection, editing restrictions, or print restrictions. Breaking these restrictions might require specific software or tools, which may or may not be legal depending on the circumstances and local laws.

#### Find Biesse Rover 20 Cnc Manual:

a new purpose redefining money family work retirement and success

a nation among nations americas place in world history

a region of astonishing beauty the botanical exploration of the rocky mountains

## a practical approach to large scale agile development 94264

#### a new history of southeast asia

a practical guide to costume mounting routledge series in conservation and museology

a peaceable psychology a peaceable psychology

a practical guide to fedora and red hat enterprise linux 6th edition

### a new frog my first look at

a people without a country the kurds and kurdistan

a plain and simple heart the amish of apple grove

## a room with a view a collection of poetry

a mind for pool how to master the mental game

a necessary grief essential tools for leadership in bereavement ministry

a myth of innocence mark and christian origins foundations and facets

#### Biesse Rover 20 Cnc Manual:

how to write a letter requesting full time employment - Aug 17 2023

web jul 19 2023 a letter requesting full time employment is a document a freelancer can write to a client company to inquire about a staff position by composing it the professional usually aims to alter the terms of their previous working relationship with a client and discover new job opportunities

#### how to make an letter requesting a full time position - Apr 01 2022

web forward making your request assess will select how that him can make a good case for someone who might hire you because a full time labourer things to consider include how to write a part time request letter loved name of your acting or hr person ego could like to seek a change in my working hours with full time until part

## 5 full time employment letter sample templates for your job - Mar 12 2023

web aug 11 2023 when it comes to requesting full time employment it s important to craft a well structured letter that will entice an employer to take you seriously a coherent formal letter is necessary in order to convey your confidence skills and

readiness to commit to a long term position but how should you structure that letter

#### sample cover letter requesting a full time position columbia university - Dec 09 2022

web dear ms grube am writing to express my interest in obtaining an associate position with your firm i will graduate from columbia university s school of international and public affairs sipa in may 2001 with an mpa degree in advanced management techniques and management information systems

# how to write a letter requesting full time employment in 4 steps - Jan 10 2023

web sample letter for requesting to switch from a part time to full time position use the following model letter as a template to write your own application for a full time job samantha murphy email protected 215 555 5555 september 9 2021 ms francis sage general manager city market co op email protected 215 222 2222 ext 1 dear ms

# how to make a letter requesting a full time position - May 14 2023

web jun 28 2018 begin your letter with a direct request regarding moving into a full time position doing so demonstrates respect for your contact s time and also makes your intentions and desires clear

# how to ask for a full time position with tips and an example - $Jun\ 15\ 2023$

web jun 24 2022 1 reflect on your experience before asking for a full time job take time to reflect on the experience you ve had while working there ask yourself some of the following questions have you made a noticeable impact did you meet deadlines have you applied the feedback your supervisor gave you and improved in some areas

#### how to write a request letter for a full support your career - Oct 07 2022

web jan 1 2023 an internal transfer letter which you submit to request a change in your position or status within an organization is a type of request letter for a full time position internal transfers from part time to full time employment are possible for a variety of reasons including changes in their personal lives

#### how to make a letter requesting a full time position - Sep 06 2022

web how to write an letter requesting full time employment emailkits com your performance do you have a strong track record of producing quality work if you aren t sure take some time to reevaluate and improve your performance before making your pitch here s how to ask forward a full time placement after an clinical

writing an effective job request letter sample example tips - Nov 08 2022

web mention precisely your qualifications relevant to the work of the company address the relevant authority in the letter write the letter in a business format mention the relevant experience you have be brief and concise use professional language and tone enclose relevant documents to support your application

how to make a letter requesting a full time position work - May 02 2022

web for you ve decided that t s time go transition from freelancing or agreement work on a full time position don t surmise

that you must start a job search from scratch consider approaching your primary contact or contacts at one or more of your current clients he may be receptive at bringing you on as ampere full time our member

## how to make a letter requesting a full time position work - Jun 03 2022

web for making your request rate get position so that you can make a good case forward someone who might hire you as a full time employment things in study include sample cover letters and email messages for a part time position writing and formatting tips and tips on how at send either email your cover letter

# how to write a letter to change from full time to part time employment - Feb 28 2022

web jul 19 2023 i would like to formally request a change of employment from my full time position as an account manager at lawson and lawson accounting and finance to a part time position at this time my family is in need and requires more of my attention and care

how to write a request letter for a full support your career - Feb 11 2023

web jan 16 2023 how to write a letter requesting full time employment follow these steps to write a letter requesting full time employment 1 include contact information at the top of the letter add your full name include any professional titles you may hold this is frequently helpful

#### sample letter to request going from part time to full time at current job - Jul 04 2022

web may 16 2021 due to mention reason completed my education spare time willing to work any other i would like to change my job timings from part time to full time therefore i request you to kindly switch my profile to a full time job how to make a letter requesting a full time position work - Aug 05 2022

web how to write a request letter for a full time position with a appropriate compensation although you won t reference salary numbers in autochthonous starting letter it s spiritual to be prepared on answer questions concerning what you would expect as far as compensation

how to write a request letter for a full time position with a - Jul 16 2023

web jun 24 2022 in this article we define the function of a letter for requesting a full time position discuss the benefits of transitioning from part time to full time describe the steps for writing a letter to request such a transition and provide a **how to ask for a full time position after an internship the muse** - Apr 13 2023

web jun 18 2020 as you know i m graduating when you re available for hire and beginning my search for full time industry roles i would greatly appreciate your guidance in pursuing a full time opportunity here

how to make a letter requesting a full time position work - Jan 30 2022

web inside some industries certain jobs what other likely than not to be freelance or contract positions if your role is normally performed on a free lance with contract basis getting a full time position may be a challenge whereby to make a

letter requesting a

#### how to request to go from full time to part time sample letter - Dec 29 2021

web sep 6 2023 get a free sample letter to request going from full time to part time along with the benefits and reasons to do so alternatively apply for remote work with epam anywhere jobs

activity 2 1 3 free body diagrams principles of engineering - Sep 22 2023

web questions even though we only worked on very basic free body diagrams it is still experience any experience in technical drawing is beneficial and anything will help even going into an actual physics

## drawing free body diagrams pltw poe body diagrams answers - Jun 07 2022

web the motion of objects is determined to the relative size and the direction of the tools that act upon it free body diagrams showing those crew their direction and her relative magnitude are often often the depict so information in those lesson the physics unterrichtsraum discusses the details of construction free body diagrams

#### 2 1 3 free body diagrams principles of engineering google sites - May 18 2023

web one planning tool that engineers can use is the free body diagram free body diagrams show all forces that act upon a body or part the information identified in a free body diagram

#### drawing free body diagrams pltw poe body diagrams answers - Mar 04 2022

web the motion of objects is determined by and relative size and the direction of the forces that act upon it free body diagrams showing these effort their direction and ihr relative magnitude what often employed to depict so information in all lesson the physics wohnzimmer discusses the details about constructing free body diagrams

## pltw activity 2 1 3 answer key answers for 2023 exams - Jul 08 2022

web pdf pltw activity 1 3 answers redraiders com pltw poe 1 3 4 answer key pltw activity 2 1 3 answers pltw activity 2 1 3 pltw activity 2 1 3 activity 2 1 3 free body diagrams intro in this activity we would draw free body diagrams of everyday objects examine the image below draw a free body diagram for both objects

poe 2 1 mr bartos website - Apr 17 2023

web in this section you will learn how to identify and calculate forces acting on a body when it is in static equilibrium then calculate internal and external forces of a truss and use this knowledge to design build and test truss designs activity 2 1 3 free body diagrams albion hajdini google sites - Aug 21 2023

web intro in this activity we would draw free body diagrams of everyday objects examine the image below draw a free body diagram for both objects use the notation in the image as

## pltw 2 1 3 lesson on free body diagrams and supports - Jun 19 2023

web recorded live in class 4 3 2018 this video reviews force free body diagrams supports and other important concepts to

prepare students for truss analysis a

## 2 1 6 step by step truss system nicholas byrnes2020 google - Feb 03 2022

web poe priciples of engineering unit 1 1 1 professional interview 1 1 6 compound machine 1 2 1 energy source presentation 1 2 5 mechanical system efficiency 1 3 1 solar hydrogen system 1 4 1 renewable electrical energy generation and distribution design temp unit 2 2 1 1 centroids

# technology121 free body diagram solutions course hero - Jan 14 2023

web one planning tool that engineers can use is the free body diagram free body diagrams show all forces that act upon a body or part the information identified in a free body diagram can be used to determine whether a part is adequate **pltw human body systems functions and structures** - Apr 05 2022

web key structures skin hair nails skeletal system protects and supports body organs provide a framework the muscles can use to cause movement stores minerals skeletal system key structures bones joints muscular system moves the body and moves substances around the body maintains posture produces heat

pltw principles of engineering course framework - Dec 13 2022

web 2 1 1 why is it crucial for designers and engineers to construct accurate free body diagrams of the parts and structures that they design 2 1 2 why must designers and engineers calculate forces acting on bodies and structures 2 1 3 when solving truss forces why is it important to know that the structure is statically determinate

#### free body diagrams poe youtube - Nov 12 2022

web pltw turner

principles of engineering mr desantis engineering pltw - Mar 16 2023

web poe part a review poe part a review answers poe part b review poe part b review answers unit 1 review unit 2 review unit 3 review unit 4 review practice questions mychandlerschools org page 4555 poe practice test quizlet answer key poe pltw engineering formula sheet

principles of engineering - May 06 2022

web acting on a body when it is in static equilibrium students will calculate internal and external forces of a truss they will use this knowledge to design build and test their own truss designs lesson 2 2 material properties material properties are an important piece of information that

activity 2 1 3 free body diagrams hphs engineering - Aug 09 2022

web a free body diagram isolates an object from its environment or system and symbolically examines all of the forces acting on the object pltw created date 12 31 2007 15 36 13 title activity 2 1 3 free body diagrams subject poe lesson 2 1 last modified by matt arnold company project lead the way inc

math111 poe free body diagram solutions pdf course hero - Feb 15 2023

web one planning tool that engineers can use is the free body diagram free body diagrams show all forces that act upon a body or part the information identified in a free body diagram can be used to determine whether a part is adequate **fi fifi** - Oct 11 2022

web pltw engineering program and is appropriate for students in grades 9 12 in principles of engineering students students analyze and solve systems through the use of free body diagrams force vectors moment calculations and method of joints they culminate their understanding by designing

## activity 2 1 3 free body diagrams answer key i love this toys - Jul 20 2023

web why is it important to create free body diagrams a free body diagram isolates a structural element from its surroundings for the purpose of exposing the forces acting between objects fbds are useful in solving for the forces acting on objects 2 sketch a free body diagram of the person sitting in a car seat as shown below

# activity 2 1 6 step by step truss system pltw engineering - Sep 10 2022

web in this activity you will calculate reaction and member forces for the truss system illustrated below it is essential to follow each step within the procedure to ensure proper calculations and free body diagrams calculate external reaction forcesx and y reaction force at pin a and y reaction force at roller c

## free freight cost calculator compare spot quotes - Feb 27 2022

web at best these should still fit your ideas of transport meet requirements that match your time plans your goods our automated freight cost calculator allows us to quickly show you the best prices you can flexibly decide which transport route you want to choose which mode of transport

truck labor times diesel repair - Jul 15 2023

web most labor time guides are broad and generic they don't consider details like the vehicle year the specific engine or cab configuration they provide a flat rate for removing and replacing components and almost always miss the actual time required

#### flat rates and labor aeromaster and truck body rev b - Dec 08 2022

web introduction flat rates time and labor standards is the average or typical allowed time in hours needed to make a given repair in some cases because of the complexity or unpredictable nature of the task straight time st the actual repair time recorded is used in a warranty claim

#### motor medium heavy truck labor time guides - Nov 07 2022

web motor auto medium heavy truck labor time estimating guides books motor heavy truck labor guides are used by many trucking fleets around the usa canada heavy truck labor guides detail the labor hours required to do the repair for any repair

made on the truck

zamlandı İstanbul ve ankara da servis ücretleri ne kadar oldu - Jan 29 2022

web sep 1 2022 2022 yenİ servİs Ücretlerİ ne kadar oldu servis araç tarifesi 0 1 km arası 554 tl 23 25 km arası ise 1330 tl ye yükseltildi

flat rate heavy truck repair times pdf full pdf - Jul 03 2022

web apr 14 2023 flat rate heavy truck repair times pdf is available in our book collection an online access to it is set as public so you can get it instantly our books collection spans in multiple countries allowing you to get the most less latency flat rate book for truck repair truckersreport - May 13 2023

web oct 13 2012 the book hours would be mack specific and i don't have the book here with me if they hit you higher than 10 hours for both start asking questions and request book labor times in print there could be variables but heavy duty truck repair labor flat rates mail nocodeapi com - May 01 2022

web heavy duty truck repair labor flat rates geratz de sign up real time labor guide and real time pro motor labor guide ebay flat rate heavy truck repair times pdf download heavy truck labor guide free download heavy truck repair rate beasian co uk heavy truck diagnostics to

İstanbul da servis ücretleri ne kadar 2021 2022 en kısa ve en - Sep 05 2022

web jul 29 2021 bist piyasalarında oluşan tüm verilere ait telif hakları tamamen bist e ait olup bu veriler tekrar yayınlanamaz pay piyasası borçlanma araçları piyasası vadeli İşlem ve opsiyon piyasası verileri bist kaynaklı en az 15 dakika gecikmeli verilerdir

## average standard repair times srt for 75 commonly - Mar 11 2023

web average standard repair times srt for 75 commonly performed labor tasks in fleet and service provider operations abstract fifty four tmc member fleet and service provider members responded to tmc s fleet service provider average standard repair times survey which was administered in the first quarter of 2019

freight cost calculator europe calculate freight rates with quicargo - Dec 28 2021

web jul 7 2021 how do you calculate freight rates the calculator takes into account our spot transport rates by truck in europe to give you the best price our algorithms are based on multiple factors such as our carrier network coverage in the area of the selected route distance between the pick up and delivery address extra costs for b2c shipments labor time guide complete estimation solutions software - Feb 10 2023

web labor time guide software from diesel laptops allows you to look up labor times for all of your class 8 commercial trucks engines and transmissions there are tens of thousands of labor times and our unique software will give you a

napa auto care repair estimator for car truck service - Jun 02 2022

web napa s car repair estimator provides quick and easy estimates for common auto repairs have your car or truck serviced by an automotive service professional 20 off on orders 125 with code summer20 online only

heavy truck labor time guide pdf free download docplayer - Apr 12 2023

web access mitchell s heavy duty truck labor time guide answers and questions heavy duty truck labor time guide knowledge database before the repair is initiated at the shop the only way to create a repair estimate is with a heavy truck labor time guide sold by motor information systems

# all makes truck labor times motor - Jun 14 2023

web expertly crafted all makes repair times for the truck industry thousands of the most commonly performed mechanical operations repair times for add operations supports 1990 medium and heavy duty truck trailer and various major components for domestic and import commercial vehicles

## truck repair estimating mitchell 1 - Aug 16 2023

web truck labor estimating the trucklabor module in truckseries helps service professionals estimate commercial truck repair times faster and easier than ever before you ll find everything you need to estimate a job in a few clicks saving time and getting more trucks through your repair shop faster

the automotive sector in turkey international council - Aug 04 2022

web mar 18 2016 heavy duty vehicles account for only about one tenth of the market in turkey but at the same time are responsible for more than half of fuel consumption and co 2 emissions some regions such as the united states canada china and japan have already introduced mandatory efficiency standards for new heavy duty vehicles and it is

#### flat rate heavy truck repair times download only old vulkk - Mar 31 2022

web flat rate heavy truck repair times 1 flat rate heavy truck repair times interagency motor pool systems locations and service rates electrical review and western electrician with which is consolidated electrocraft popular mechanics ignition and accessories automotive abstracts the commercial vehicle the electrician the

<u>labor time flat rate estimating guides by chilton motor</u> - Oct 06 2022

web labor guides for domestic import cars light duty trucks click here to view customer feedback regarding chilton s labor guide cd rom up to 75 off chilton labor guides also know as chilton labor time guides chilton flat rate manuals auto labor rate manuals and truck van labor guides

#### all makes truck labor times motor - Jan 09 2023

web all makes truck labor times data as a service all makes truck labor times provides standard repair times for the most commonly performed mechanical operations in the medium and heavy duty truck market for over 50 years motor has set the industry standard for labor times