
ASNT Level II Study Guide Questions With Correct Answers.

In a normal, healthy eye, the incoming light is focused on the
retina

The component of the eye that responds to light intensity and gives the eye its color is the
iris

If the focal point of the light entering the eye falls in front of the retina, the result is

myopia (near-sightedness)

During direct visual inspection, viewing distance shall not be any more than
24 in or 610 mm

Which of the following are visual examination methods
direct and indirect

Visible light is one of the radiation types graphically represented on the
electromagnetic spectrum

To successfully locate anomalies the inspector must
use sufficient lighting

Visible light perceived by the eye is in the wavelength range of
380-770 nanometers

Visible light travels in a straight line until it is
reflected, refracted, or diffracted

A photometer used by inspectors
converts radiant energy of light into measurable electrical signal

A lumen is defined as
equal to 1 fc falling on 1 ft² of area

Luminous intensity
is inversely proportional to the square of the distance from the source

What provides more visible light per unit of electric power consumed
High-intensity discharge lights

When examining objects of substantial size
a scanning plan should be formed and followed

When is the surface condition of a part an important factor during visual testing
Poor surface condition could mask discontinuities

How can glare be reduced during inspection of a part
Dimming the light source

Environmental factors that affect visual inspection includes
atmosphere and cleanliness

To improve the detection of visual discontinuities on colored objects
select the optimal color of lighting to enhance desired characteristics

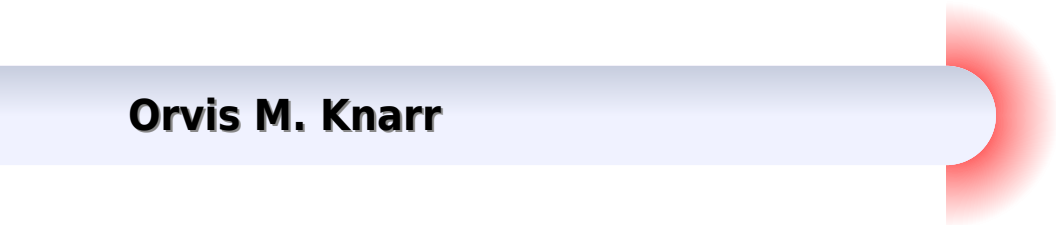
Battery drain, coated chips, and high light intensities are all considerations when
using

LED sources

When inspecting a reflective surface, glare from the surface

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Orvis M. Knarr



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Materials Evaluation ,2006 **Introduction to Piping Quality Control** Ram Babu Sao,2025-03-23 The terms Quality Control and Quality Assurance are often used interchangeably but they are not synonymous Quality Assurance is a program executed by company management Quality Control is a task that takes place on the production floor Two aspects are quality control QC and quality assurance QA Understanding these programs and their roles is critical in making sure the respective engineer to carry out their duties effectively There are three most important criteria for evaluating the Quality Control of work such as Cost Time of delivery and Quality Quality is most important factor out of the three Quality isn't simply a cost It is a powerful tool that contributes to the economic success of the work Therefore there is need to control all three but quality is the most significant Many manufacturers recognize that quality leads to a higher customer retention rate and helps to build competitive boundaries However the term quality by itself isn't sufficient ISO 9000 definitions the QC is the operational techniques and activities that are utilized to fulfil requirements for quality and QA is all those planned and systematic activities implemented to provide adequate confidence that the entity will fulfil requirements for quality QC is a production line function The aim of QC is to offer the highest reasonable quality of product or service to the client thereby meeting or even exceeding the client's requirements The QA manager is interested in investigating technologies and processes that prevent defects QA is a staff function The aim of QA is to apply a planned and systematic production process establishing confidence that the process generates suitable products QC method is intended to provide regular product inspection thereby guaranteeing the output's correctness completeness and integrity It finds and addresses mistakes They file and record all the QC procedures The product or service needs to be suitable and fit for the intended purpose The methods and processes should decrease errors and shortcomings the first time through the manufacturing process QC is product oriented it focuses on tests and inspections carried out at various production line checkpoints QA is process oriented its concerns are process definitions proper selection of tools proper use of testing methods and operator training QC works at locating defects QA works at preventing them QC emphasizes testing of products to discover defects and reporting the results to management QA attempts to improve and stabilize production to minimize or prevent the conditions that trigger defects Typically quality control involves problem identification problem analysis problem correction and feedback Quality assurance involves data collection problem trend analysis process identification process analysis and process improvement ASNT Level II Study Guide Cynthia M. Leeman,Robert Conklin,2015 This study guide builds on the first edition written in 1998 by Douglas Krauss All chapters in this book have been updated and revised many new chapters were added and several figures are also new Many new chapter review questions have been added and all questions are now multiple choice with four unique answers to more closely match ASNT exam format **Subject Guide to Books in Print** ,1993 Industrial Radiography and Non-destructive Testing ,1997 The NDT Yearbook ,1991 *Index and Directory of U.S. Industry*

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