OIL SYSTEMS, (cont'd)



Fig. 560 - EJECTION PUMP

All pumps – either ejection type or constant level splash type – should always be tested while engine is being repaired.

This can be done by immersing the pump inlet in oil and working the plunger up and down. The ejection type pump should shoot a jet of oil from the outlet hole, Fig. 560. The constant level splash type should fill the oil trough with oil. If this does not occur, the entire pump should be thoroughly cleaned and retested. If it still does not work, it should be replaced with a new one. See Table No. 40 for the type of oil system used on each engine model.

ARTICLE 1 - MODELS A, B

The pump rod is also the plunger on this type of oil pump, Fig. 561.

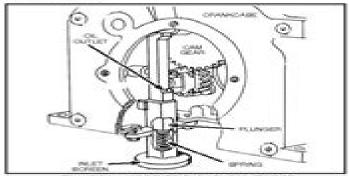


Fig. 561 - MODELS A. B OIL PUMP

To Remove Pump

Lay engine on its back. Remove the two (2) cap screws which hold the pump to bosses on bottom of crankcase. Take care not to lose plunger or spring. Test and clean pump as explained at the beginning of this section; If it does not eject oil at outlet hole it must be replaced.

To Assemble Pump

Place spring in pump body. Place plunger in pump with oil outlet hole opposite to boss on top of pump body.

To Assemble Pump to Engine

Push plunger down into pump compressing spring. Grasp pump with one hand, the fore finger at oil outlet, holding plunger in. Place pump in orankcase with oil outlet toward the crankshaft. Tighten cap screws. Check to see that the end of plunger is against the cam gear. Be sure governor crank is between the governor gear and the boss on end of pump body. For old style pump see Fig. 562.

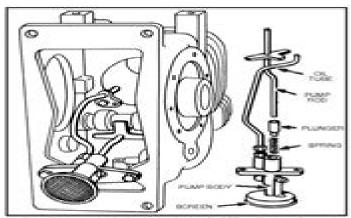


Fig. 562 - MODELS A. B OLD STYLE OIL PUMP

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