



Instruction Manual

Models

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all of the individual service sheets totaling to almost 500 pages it is extremely scarce and difficult to find This manual contains 59 service sheets 190 pages extracted from that dealer only publication which cover the 1945 to 1960 pre unit rigid plunger and swing arm B31 B32 B33 and B34 plus Gold Star and Competition models Please note that service sheets other than those in the 300 series that are included in this publication may also contain data that is applicable to other model groups as that was the original intention For additional information the reader is directed to The Book of the BSA 250cc 350cc 500cc 600cc OHV SV singles 1945 to 1959 ISBN 9781588502292 which covers the B31 B32 B33 B34 C10 C11 C11DL M20 M21 M33 models For later models see The Book of the BSA OHV Singles 350cc 500cc 1955 1967 ISBN 9781588501561 which covers the B31 B32 B33 B34 Star B40 SS90 **WALNECK'S CLASSIC CYCLE TRADER, MARCH 1999** Causey Enterprises, LLC, *Instruction Manual for BSA ,* **WALNECK'S CLASSIC CYCLE TRADER, MARCH 2008** Causey Enterprises, LLC,

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