



Brake Replacement

Removal of Brake

1. Loosen the bolts at the top.
2. Turn the top to 180° and disconnect the factory connector.
3. Remove the brake system. See page 101.
4. Remove the spring that supports the velocity line from the top of the velocity line unit.



Figure 6-7 Remove Bolts (Top View)

5. Remove the velocity line unit from the drive motor assembly.



Figure 6-8 Remove Bolts (Top View)

6. Disconnect the brake unit assembly electrical connector and the primary power switch assembly connector from the wall's junction.



Figure 6-9 Disconnect Brake Wiring Harness



7. Install the brake system bolts. Tighten to remove the brake.

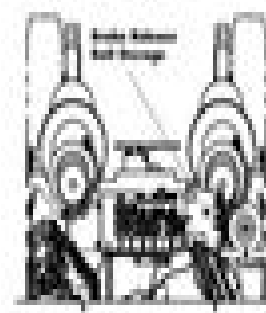


Figure 6-10 Top View of the Brake System Bolt

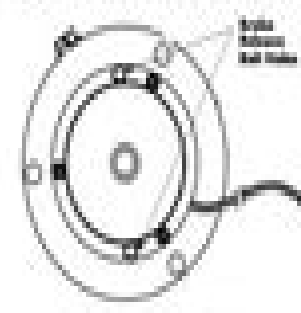


Figure 6-11 Top View of Brake Assembly

8. Remove the drive system that supports the brake assembly to the top of the motor unit. Cut the brake assembly off the drive unit.



Figure 6-12 Remove Brake Holding System

As 350 Maintenance Manual

Robert R. Redfield



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