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```
1 PROC MainModule
2   PROC main()
3     MoveJ [[433.58,158.18,238.33],[0.000187748,-0.968431,0.278518,-0.000188287],[0,0,-2,0],[90+09,90+09,90+09,90+09,90+09,90+09],0,0,0,0]
4     MoveL [[433.58,158.18,149.76],[0.000187881,-0.968431,0.278518,-0.000188267],[0,0,-2,0],[90+09,90+09,90+09,90+09,90+09,90+09],0,0,0,0]
5     MoveL [[433.58,158.18,209.86],[0.000187906,-0.968431,0.278517,-0.000188478],[0,0,-2,0],[90+09,90+09,90+09,90+09,90+09,90+09],0,0,0,0]
6     MoveJ [[433.58,-121.85,541.86],[0.000187917,-0.968431,0.278516,-0.000188999],[-1,0,-2,0],[90+09,90+09,90+09,90+09,90+09,90+09],0,0,0,0]
7     MoveJ [[433.58,-275.34,144.82],[0.000187946,-0.968432,0.278515,-0.000189085],[-1,0,-3,0],[90+09,90+09,90+09,90+09,90+09,90+09],0,0,0,0]
8     MoveL [[433.58,-275.34,121.68],[0.000187949,-0.968432,0.278514,-0.000189141],[-1,0,-3,0],[90+09,90+09,90+09,90+09,90+09,90+09],0,0,0,0]
9     MoveL [[433.58,-275.34,171.33],[0.000187879,-0.968432,0.278514,-0.000189436],[-1,0,-3,0],[90+09,90+09,90+09,90+09,90+09,90+09],0,0,0,0]
10    MoveJ [[433.58,-24.84,432.19],[0.000187881,-0.968432,0.278514,-0.000189352],[-1,0,-2,0],[90+09,90+09,90+09,90+09,90+09,90+09],0,0,0,0]
11  ENDPROC
12 ENDMODULE
```

Log

Output

RAPID Watch

Search Results

from All messages

Time

Category

Program started: IR120_3kg_35m_1/RAPID/T_PC01

6/30/2013 8:49:13 AM

General

IR120_3kg_35m_1/RAPID/T_PC01: No errors

6/30/2013 8:49:13 AM

General

Controller status: OK

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Siddappa N.Byrareddy



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