

■NOTE: If equipped with electric start, remove the lock nuts and washers securing the starter motor to the engine mounting bracket and remove the starter motor.

14. Disconnect the oil-injection cable from the oil-injection pump. Access for the E-clip and washer; then disconnect the oil supply hose from the pump and plug the hose to prevent leakage.



AP01

■NOTE: If equipped with electric start, remove the two lock nuts and washers securing the starter motor bracket, then remove the three remaining top screws, washers, and lock washers securing the starter motor bracket and ground cable. Remove the starter motor bracket.

15. Remove the cap screws securing the engine to the frame rail. Access for washers, cap screws, and lock nuts.



AP02

16. Lift the engine out of the engine compartment.

17. Remove the cap screws, washers, and lock washers securing the engine mounting brackets to the engine; then remove the brackets.



AP03



AP04

Removing Engine (500/600/800 cc Twin Models)

■NOTE: Some engines are equipped with Active Power Valves (APV). Closely observe the NOTE, introducing this important information.

■NOTE: If applicable, disconnect the battery cables.

1. Turn the gas tank shut-off valve to the CLOSED position.
2. Remove all springs securing the expansion chamber(s) and secure the expansion chamber(s) from the engine compartment.
3. Open the left panel; then remove the drive belt.
4. Remove the plug from the belly pan. Using a 1/2-in. (12-point) socket, remove the cap screw and lock washer securing the drive clutch to the crankshaft; then using (Chubb Pulser (p/n 0649-207)) and an impact wrench or a breaker bar and Impact Wrench (p/n 0644-216), tighten the pulser. If the drive clutch will not rotate, deeply strike the head of the pulser. Repeat this step until the clutch rotates. Remove the drive clutch; if applicable, account for the two screws.

2

■NOTE: If the driven pulley is tight on the driven shaft, pull the driven pulley off using the Driven Pulley Puller (p/n 0746-025).

■NOTE: Steps 6 through 12 are for APV equipped engines.

5. Remove the two cap screws securing the air-inlet screen.



AP05

6. Using a small screwdriver, pry off the cable retaining cover.



AP06

7. Rotate the ultrasonic actuator counter-clockwise to loosen the cable; then pull the cable housing out of the holder.



AP07

8. Pull the cable up and out of the cable housing holder; then slide each cable down to the left and out of the ultrasonic actuator.



AP08

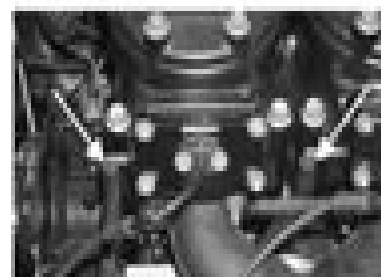
9. Remove the screws securing the ultrasonic mounting plate to the air-inlet screen; then pull the mounting plate forward and up to remove it from the screen. Lay the mounting plate aside out of the way.



AP09

10. Lift the screen cover and remove the CDE mat; then lay the mat aside out of the way.

11. Remove the two APV stem bolts and locate them out of the way.



AP10

12. If applicable, remove the machine screws and washers securing the mounting plate (for the system coil and fuel pump) to the air-inlet screen.

13. Remove the screws securing the air-inlet screen; then secure the screen forward and out of the engine compartment.

Arctic Cat Panther 440 Manual

Puja Mehta



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Table of Contents Arctic Cat Panther 440 Manual

1. Understanding the eBook Arctic Cat Panther 440 Manual
 - The Rise of Digital Reading Arctic Cat Panther 440 Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Arctic Cat Panther 440 Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Arctic Cat Panther 440 Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Arctic Cat Panther 440 Manual
 - Personalized Recommendations
 - Arctic Cat Panther 440 Manual User Reviews and Ratings
 - Arctic Cat Panther 440 Manual and Bestseller Lists
5. Accessing Arctic Cat Panther 440 Manual Free and Paid eBooks
 - Arctic Cat Panther 440 Manual Public Domain eBooks

- Arctic Cat Panther 440 Manual eBook Subscription Services
- Arctic Cat Panther 440 Manual Budget-Friendly Options
- 6. Navigating Arctic Cat Panther 440 Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Arctic Cat Panther 440 Manual Compatibility with Devices
 - Arctic Cat Panther 440 Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Arctic Cat Panther 440 Manual
 - Highlighting and Note-Taking Arctic Cat Panther 440 Manual
 - Interactive Elements Arctic Cat Panther 440 Manual
- 8. Staying Engaged with Arctic Cat Panther 440 Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Arctic Cat Panther 440 Manual
- 9. Balancing eBooks and Physical Books Arctic Cat Panther 440 Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Arctic Cat Panther 440 Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Arctic Cat Panther 440 Manual
 - Setting Reading Goals Arctic Cat Panther 440 Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Arctic Cat Panther 440 Manual
 - Fact-Checking eBook Content of Arctic Cat Panther 440 Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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