

Settings are approximate. Adjust as required.

WELDING GUIDE

Electrode Class	Size	Output Control	Wire Feed Control	Thickness	Material
E7018-B (CEP)	.034	1	1.5	22 ga.	Carbon Steel
		2.5	2	18 ga.	
		3.5	2.5	14 ga.	
		5	3.5	12 ga.	
		7	4.5	10 ga.	
	.035	2	1.5	18 ga.	
		3	2.5	14 ga.	
		5	4	12 ga.	
		7	5	10 ga.	
		2.5	1	18 ga.	
E7018-B1 (CEP)	.035	2.5	2	14 ga.	Carbon Steel
		5	3	12 ga.	
		7.5	3.5	10 ga.	
		1	2.5	12 ga.	
		2.5	1.5	14 ga.	
	.045	4	2	12 ga.	
		5	2.5	10 ga.	
		7	3	8 ga.	
		2.5	1	14 ga.	
		5.5	1.5	12 ga.	
E7017 (CEP)			2	12 ga.	
E7018 (CEP)					
E7020 (CEP)					

LOT # 170

AUTOMATIC
MACHINERY

WIRE FEED SPEED



VOLTAGE CONTROL



ON
OFF
INPUT POWER

BETA-MIG 170
POWER SOURCE / WIREFEEDER

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