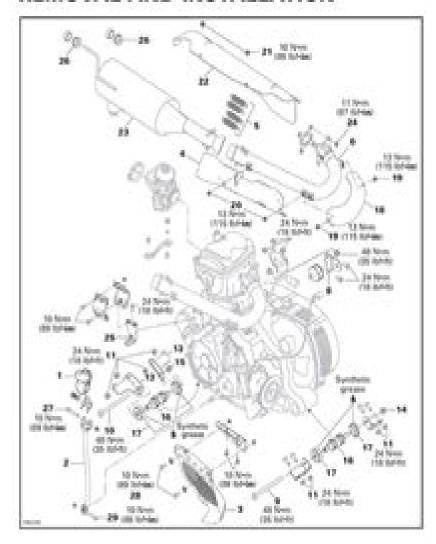
# REMOVAL AND INSTALLATION



#### Section 03 ENGINE

Subsection N. (REMOVAL AND INSTALLATION)

#### ENGINE REMOVAL

#### Vehicle and Engine Preparation

Place whicle at workstation that will have access to an angine-lifting holds. Then start with initial preparation of vehicle by doing the following.

#### Refronk heat.

Disconnect BLACK is cable from battery, then RED (v) cable.

#### A. WARNING

Always disconnect featury or starter sables exactly in the specified order, BLACK (+ cable first, it is recommended to disconnect electrical connections give to disconnecting had lines.

Recopus plot plate.

Drain engine oil and engine coolant:



3. Distriction



1. Cooling describe

Remove console Refer to BODY

On right side of vehicle, remove the following:

- transmission lever hands no. 1
  trefer to Transmission Lever Handlet
- Bit angine side panel and footnet trafer to BOOM:
- Ironamission lever no. 2
- downer take
- plantic transmission lover locator ins. 3



Selection from

Party to a serious had been

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