

TIGHTENING TORQUE REFERENCE CHART FOR SAE AND METRIC BOLTS

NL = Not Lubricated
L = Lubricated
1 lbs ft = 1.356 N*m



HEX KEY INTERCHANGE

SAE

Metric

TIGHTENING TORQUE FOR SAE BOLTS (30% of yield strength S_y) in lbs ft

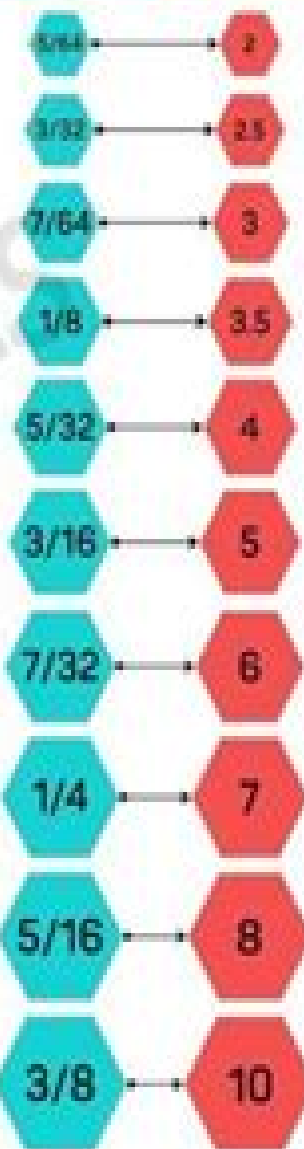
MATERIAL	UNC	1/4"-20	5/16"-18	3/8"-16	7/16"-14	1/2"-13	9/16"-12	5/8"-11	3/4"-10	7/8"-9	1"-8	1 1/8"-7	1 3/8"-6	1 5/8"-5	1 3/4"-4
GRADE 1	NL	4	8	14	22	34	45	68	100	154	201	452	581	762	1012
	L	3	6	10	17	26	37	51	90	145	218	309	436	572	759
GRADE 2	NL	6	12	22	35	54	78	107	191	194	291	452	581	762	1012
	L	5	9	17	27	40	58	81	143	145	218	309	436	572	759
GRADE 5/8.2	NL	10	20	36	57	87	126	173	308	496	743	1053	1486	1948	2589
	L	7	15	27	43	65	94	130	231	372	557	790	1114	1481	1939
GRADE 8	NL	14	28	50	81	123	177	245	435	700	1050	1488	2100	2752	3654
	L	10	21	38	60	92	133	184	326	525	787	1116	1575	2084	2740

MATERIAL	UNF	1/4"-28	5/16"-24	3/8"-24	7/16"-20	1/2"-20	9/16"-18	5/8"-18	3/4"-16	7/8"-14	1"-14	1 1/8"-12	1 3/8"-12	1 5/8"-12	1 3/4"-12
GRADE 1	NL	4	9	16	25	38	55	77	104	214	325	482	644	868	1028
	L	3	7	12	19	29	41	58	101	160	245	347	483	651	854
GRADE 2	NL	7	14	25	39	61	87	122	213	214	326	482	644	868	1028
	L	5	10	19	30	48	69	91	159	160	245	347	483	651	854
GRADE 5/1.2	NL	11	22	40	64	98	140	196	343	547	834	1181	1645	2217	2929
	L	8	17	30	48	74	105	147	257	410	625	886	1234	1683	2182
GRADE 8	NL	16	31	57	90	139	198	277	485	773	1178	1689	2325	3133	4111
	L	12	24	43	68	104	148	208	364	580	884	1251	1744	2350	3083

TIGHTENING TORQUE FOR METRIC BOLTS (30% of yield strength S_y) in lbs ft

MATERIAL	ST. PITCH	M6-1	M8-1.25	M10-1.5	M12-1.75	M14-2	M16-2	M18-2.5	M20-2.5	M22-2.5	M24-3	M27-3	M30-3.5	M33-3.5	M36-4
CLASS 4.6	NL	3	9	16	29	46	71	98	139	199	240	351	477	549	833
	L	3	6	12	21	34	53	74	104	142	180	263	357	486	625
CLASS 8.8	NL	8	22	44	76	122	190	262	370	509	640	896	1271	1730	2221
	L	7	17	33	57	91	142	197	278	378	480	702	953	1297	1655
CLASS 10.9	NL	15	32	64	112	179	279	385	544	739	940	1375	1887	2540	3263
	L	10	24	48	84	134	209	289	408	555	705	1031	1400	1905	2447
CLASS 12.9	NL	16	38	75	131	209	326	451	636	865	1100	1609	2195	2973	3878
	L	12	29	56	98	157	245	338	477	649	825	1207	1639	2230	2883

MATERIAL	FINE PITCH	M6-0.75	M8-1	M10-1	M12-1.25	M14-1.5	M16-1.5	M18-1.5	M20-1.5	M22-1.5	M24-1.5	M27-1.5	M30-1.5	M33-1.5	M36-1.5
CLASS 4.6	NL	4	9	16	21	30	38	70	154	207	273	393	545	733	958
	L	3	7	14	23	37	57	83	116	156	204	295	409	550	719
CLASS 8.8	NL	10	24	49	83	132	202	294	411	553	727	1048	1455	1954	2556
	L	7	18	37	63	99	151	220	308	415	545	789	1091	1486	1917
CLASS 10.9	NL	15	35	72	123	194	296	431	603	813	1088	1539	2136	2870	3754
	L	11	26	54	92	146	222	323	453	610	801	1155	1602	2152	2815
CLASS 12.9	NL	17	41	84	143	227	347	505	708	951	1249	1822	2500	3358	4383
	L	12	31	63	108	170	260	379	530	719	937	1351	1875	2519	3295



Bolt Torque Chart Metric 316

John H. Bickford, Michael Oliver

A red circular graphic with a gradient, appearing as a semi-circle or a partial circle, located to the right of the authors' names.

Bolt Torque Chart Metric 316:

Introduction to the Design and Behavior of Bolted Joints John H. Bickford, Michael Oliver, 2022-12-30 The fully updated Fifth Edition of John H Bickford's classic work updated by Michael Oliver provides a practical detailed guide for the design threaded bolted joints the tightening of threaded joints and the latest design procedures for long term life New sections on materials threads and their strength have been added and coverage of FEA for design analysis is now included Referencing the latest standards this new edition combines fastener materials explanation of how fasteners are made and how fasteners fit together supplementing the basic design coverage included in previous versions of this authoritative text Introduction to the Design and Behavior of Bolted Joints Non Gasketed Joints will be of interest to engineers involved in the design and testing of bolted joints **Sweet's Industrial Construction and Renovation File**, 1992 *Sweet's General Building & Renovation*, 1999 Green Design and Manufacturing for Sustainability Nand K. Jha, 2015-12-02 This textbook integrates green design and manufacturing within the framework of sustainability emphasizing cost recyclables and reuse This book includes the analytical techniques for cost minimization reduction of material waste and the reduction of energy consumption during the manufacturing process All aspects of green design economics feasible material selection and relevant and efficient manufacturing processes are presented Techniques including life cycle cost assessment reuse and recyclables are showcased with examples and problems solved GEARHEADS, 2002 Gearheads Stock Drive Products (Firm)., 2004 **Truck and Trailer Systems (PB)** Mike Thomas, 2013-10-22 The most complete visual guide to servicing medium and heavy duty truck systems Written by an expert with decades of experience as an automotive and diesel technician and instructor Truck and Trailer Systems offers comprehensive information on medium and heavy duty truck service The book begins by discussing the trucking industry professional certifications safety tools and measuring equipment Then each system is thoroughly covered from electrical and lighting to brakes and transmissions Factory procedures from the most common manufacturers for diagnosis and repair are presented along with annotated photos and diagrams This practical authoritative resource is essential for those starting out in the field as well as experienced professionals in need of a detailed on the job reference Chapters include Objectives Notes Cautions Service tips Photos and diagrams Chapter reviews Truck and Trailer Systems covers Industry safety Basic electrical Magnetism Batteries Starting system Charging system Lighting and wiring Computer systems Mobile heating ventilation and air conditioning systems Tires wheels and wheel end systems Frames and suspensions Steering systems Trailers and fifth wheels Hydraulic brake systems Air brake foundation brakes Air brake air systems Antilock brake systems Drive lines Clutches Drive axles Single and twin countershaft manual transmissions Automated manual transmissions Automatic transmissions Allison transmission overhaul PMI Auxiliary power units Index of Specifications and Standards, **Thomas Register of American Manufacturers**, 2002 This basic source for identification of U S manufacturers is arranged by product in a large multi volume set Includes Products services

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In a fast-paced world fueled by information and interconnectivity, the spellbinding force of linguistics has acquired newfound prominence. Its capacity to evoke emotions, stimulate contemplation, and stimulate metamorphosis is actually astonishing. Within the pages of "**Bolt Torque Chart Metric 316**," an enthralling opus penned by a highly acclaimed wordsmith, readers attempt an immersive expedition to unravel the intricate significance of language and its indelible imprint on our lives. Throughout this assessment, we shall delve in to the book is central motifs, appraise its distinctive narrative style, and gauge its overarching influence on the minds of its readers.

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web voila finally the bend it like beckham script is here for all you quotes spouting fans of the keira knightley and parminder nagra soccer movie this script is a transcript that was painstakingly transcribed using the screenplay and or viewings of bend it like beckham

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web bend it like beckham 2002 was gurinder chadha s second uk feature film coming eight years after her surprise hit bhaji on the beach 1994 a second feature what s cooking 2001 was produced in america the film reached an impressively large crossover uk audience grossing over 11 million in the uk alone

bend it like beckham script scripts on screen - Jul 02 2022

web bend it like beckham script year 2002 director gurinder chadha written by gurinder chadha screenplay guljit bindra screenplay paul mayeda berges screenplay script synopsis jess bhamra the daughter of a strict indian couple in london is not permitted to play organized soccer even though she is 18

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web pg 13 2002 comedy 1h 52m 85 tomatometer 158 reviews 73 audience score 250 000 ratings what to know critics consensus inspiring compassionate and with a sly undercurrent of social commentary

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web a comedy about bending the rules to reach your goal bend it like beckham explores the world of women s football from kick abouts in the park to freekicks in the final set in hounslow west london and hamburg the film follows two 18 year olds with their hearts set on a future in professional soccer heart stopping talent doesn t seem to be

five reasons bend it like beckham is still iconic bbc - Oct 05 2022

web apr 12 2022 on the surface bend it like beckham is a film about a football loving teenager from a british indian sikh family in london but when you look a bit deeper it explores much more

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web bend it like beckham is a 2002 sports comedy drama film directed by gurinder chadha from a screenplay by chadha paul mayeda berges and guljit bindra the film stars parminder nagra keira knightley jonathan rhys meyers anupam kher juliet stevenson shaznay lewis and archie panjabi

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web bend it like beckham also known as kick it like beckham is a 2002 sports comedy drama film directed by gurinder chadha from a screenplay by chadha paul mayeda berges and guljit bindra the film stars parminder nagra keira knightley jonathan rhys meyers anupam kher juliet stevenson shaznay lewis and archie panjabi 7

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web this writing is a transcription that was painstakingly transcribed using which screenplay and or viewings off flexing itp like beckham i know i know i still need to get the cast name in there and i ll be eternally tweaking to so if you have any corrections feel loose to drop me a lines

bend it like beckham narrative muse - Apr 30 2022

web if you haven t seen bend it like beckham you really should some things may have changed in the fourteen years since the film s release but the spirit and passion of the characters are timeless

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web synopsis a comedy about bending the rules to reach your goal bend it like beckham explores the world of women s football from kick abouts in the park to freekicks in the final set in hounslow west london and hamburg the film follows two 18 year olds with their hearts set on a future in professional soccer