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**ARKANSAS DEPARTMENT OF LABOR
BOILER INSPECTION DIVISION
19421 WEST MARIONHAM
LITTLE ROCK, AR 72205
(501) 682-4513**

THIS IS A GENERAL STUDY GUIDE. THE SAMPLE QUESTIONS ARE ONLY EXAMPLES OF POSSIBLE QUESTIONS ON THE EXAMINATION.

GENERAL INFORMATION AND SAMPLE STUDY QUESTIONS

**BOILERS SUBJECT TO BE OPERATED BY LICENSED OPERATORS
AND QUALIFICATIONS FOR LICENSING**

This Division is regularly requested by employers, companies, owners and operators of steam boilers to advise the recommended qualifications necessary in order for an operator to participate in an examination and obtain a boiler operator license as required by the State of Arkansas Boiler and Pressure Vessel Law, Act 494 of 1961.

The Arkansas Boiler Safety Law, Act 494 of 1961, Section 7, provides the following:

"All boilers subject to the provisions of this Act shall either (1) be continuously monitored by a mechanical or electronic device approved by the Director of the Arkansas Department of Labor, or (2) be checked at least once each hour when a plant is in operation or when any public building is occupied, provided such boilers are equipped with approved-type automatic appliances. Boilers that are manually operated must be under constant attendance whenever they are in use for any purpose. Boilers fifty (50) horsepower and over, as noted by the manufacturer, and boilers used in hospitals, hotels, schools, theatres, and office buildings, but not limited to must be under regular attendance by a licensed operator who holds a certificate of competency issued by the Boiler Inspection Division.

The Boiler Inspection Division shall conduct examinations for each applicant seeking a boiler operator's license. The examination may be either written or oral.

Each applicant shall pay a fee of twenty-five (\$25.00) dollars for the examination and first license. Each license must be renewed annually. The annual renewal fee shall be seventeen (\$17.00) dollars. Before the applicant may participate in an examination, he must have had not less than six (6) months' on-the-job training. Proof of proper training must be furnished to the Department prior to examination.

Any operator found operating a boiler without a certificate issued by the Boiler Inspection Division, or operating a boiler knowing it to be defective, shall have his license revoked at once."

It is important that the Boiler Operator have a thorough knowledge and understanding of the purpose of the following valves, controls and fittings, as required on steam boilers:

1. **SAFETY VALVE:** Prevents boiler pressure from rising above the setting of the valve by relieving excessive steam pressure, guarding against hazards of over pressure.
2. **STEAM SUPPLY STOP VALVE:** The valve installed at the steam outlet of the boiler to shut off the flow of steam.
3. **STEAM PRESSURE GAUGE:** Indicates the steam pressure in the boiler in _____ pounds per square inch.

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Cliff Burger



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inspection inspection criteria for all api connections is as outlined in api rp 5a5 ensure the complete thread area has no tears gouges or raised metal black crested threads within the complete thread area must not exceed 25 of the circumference of two 2 threads complete thread length is indicated in api rp 5b1

types of threads for casing pipe equipoutlet - Mar 01 2022

btc buttress threading this thread is designed to improve axial tensile or axial compressive load capacity and to provide leakage resistance ltc stc and btc are the same in appearance how to distinguish them that depends the outside diameter and application what s the use of ltc stc and btc

api coupling and threads for casing and tubing octalsteel - Sep 07 2022

api couplings and threads must comply with c 32 and c 33 or e 32 and e 33 below are two common api coupling dimensions btc for casing and eue for tubing api buttress casing couplings dimensions btc casing coupling api external upset tubing coupling dimensions eue tubing coupling other requirements in api 5ct standard 1 appearance quality

specification for threading gauging and thread inspection of - May 03 2022

pipe threads api specification 5b fifteenth edition april 2008 effective date october 1 2008 specification for threading gauging

and thread inspection of casing tubing and line pipe threads upstream segment api specification 5b fifteenth edition april 2008