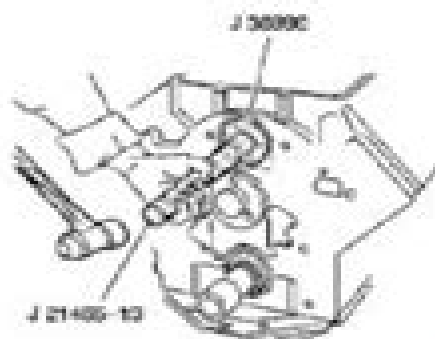


Buick LeSabre 2000-2005 Workshop Manual

Balancer Shaft Installation

Tools Required

- [J 60901](#) Dual Indicator Set
- [J 21465-13](#) Drive Handle Extension
- [J 36936](#) Balance Shaft Installer
- [J 45059](#) Angle Meter



1. Use [J 21465-13](#) and [J 36936](#) to install the balance shaft into the engine block.



2. Install the balance shaft retainer.

Notice: Refer to [Fastener Notice](#).

3. Install the balance shaft retainer bolts.

Tighten

Crankshaft and Components



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- (114) Crankshaft Main Bearing - Upper - 1, 3 and 4
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- (116) Crankshaft Balancer Key
- (117) Crankshaft
- (118) Crankshaft Main Bearing - Lower - 1
- (119) Crankshaft Main Bearing - Lower - 2
- (120) Crankshaft Main Bearing - Lower - 3
- (121) Crankshaft Main Bearing - Lower - 4
- (122) Crankshaft Main Bearing Cap - 1
- (123) Crankshaft Main Bearing Cap - 2
- (124) Crankshaft Main Bearing Cap - 3
- (125) Crankshaft Main Bearing Cap - 4
- (126) Crankshaft Main Bearing Cap Bolt - Side
- (127) Crankshaft Main Bearing Cap Bolt

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R Barnett



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Table of Contents Buick Lesabre Service Manual 3 8 Motor Manual

1. Understanding the eBook Buick Lesabre Service Manual 3 8 Motor Manual
 - The Rise of Digital Reading Buick Lesabre Service Manual 3 8 Motor Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Buick Lesabre Service Manual 3 8 Motor Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Buick Lesabre Service Manual 3 8 Motor Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Buick Lesabre Service Manual 3 8 Motor Manual
 - Personalized Recommendations
 - Buick Lesabre Service Manual 3 8 Motor Manual User Reviews and Ratings
 - Buick Lesabre Service Manual 3 8 Motor Manual and Bestseller Lists
5. Accessing Buick Lesabre Service Manual 3 8 Motor Manual Free and Paid eBooks
 - Buick Lesabre Service Manual 3 8 Motor Manual Public Domain eBooks
 - Buick Lesabre Service Manual 3 8 Motor Manual eBook Subscription Services
 - Buick Lesabre Service Manual 3 8 Motor Manual Budget-Friendly Options
6. Navigating Buick Lesabre Service Manual 3 8 Motor Manual eBook Formats

- ePub, PDF, MOBI, and More
- Buick Lesabre Service Manual 3 8 Motor Manual Compatibility with Devices
- Buick Lesabre Service Manual 3 8 Motor Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Buick Lesabre Service Manual 3 8 Motor Manual
 - Highlighting and Note-Taking Buick Lesabre Service Manual 3 8 Motor Manual
 - Interactive Elements Buick Lesabre Service Manual 3 8 Motor Manual
- 8. Staying Engaged with Buick Lesabre Service Manual 3 8 Motor Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Buick Lesabre Service Manual 3 8 Motor Manual
- 9. Balancing eBooks and Physical Books Buick Lesabre Service Manual 3 8 Motor Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Buick Lesabre Service Manual 3 8 Motor Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Buick Lesabre Service Manual 3 8 Motor Manual
 - Setting Reading Goals Buick Lesabre Service Manual 3 8 Motor Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Buick Lesabre Service Manual 3 8 Motor Manual
 - Fact-Checking eBook Content of Buick Lesabre Service Manual 3 8 Motor Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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