



Service Information System



1

Disassembly and Assembly

414D, 420D, 424D, 428D, 430D, 432D, 438D and 442D Backhoe Loaders Machine Systems

Media Number - REXX3181-11

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Bank Valve (Backhoe) - Assemble

SMCS - 5011-014, 1476-014

S/N - BLD1-LP

S/N - BL24144-LP

S/N - BML211-LP

S/N - BML2140-LP

S/N - FDP1184-LP

S/N - 10881-LP

Assembly Procedure

Note: Check the O-ring seals, the pistons, and the seals for wear or for damage. Replace the components, if necessary.

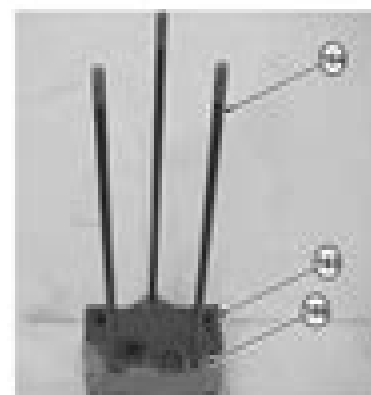


Diagram 1

gls-CH07

1. Install seals (146), pistons (146), and O-ring seals (146).

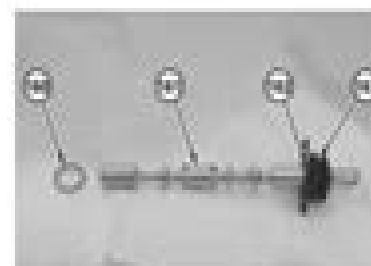


Diagram 2

gls-CH04

2. Install boot (147), retainer (147), filter (148), and spool (148).

Bns 50 Manual

John Sherman Porter



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