

Session 1. Inventory Management : Order Planning.

Objectives :

- Identify types of inventory and how they are assessed from their different requirements and impacts on the planning process.
- Describe order review methodologies and apply them to different types of inventory and inventory strategies.
- Identify lot-sizing techniques, including the effects of order-quantity constraints and modifies.

1. Definition of Inventory.

• Definition of Inventory.

- Those stocks or items used to support production, supporting activities, and customer service.
- Demand for inventory may be dependent or independent.
- Inventory functions are anticipation, hedge, cycle, fluctuation, transportation, and service parts.
- In the theory of constraints.

Inventory is defined as those items purchased for resale and includes finished goods, raw materials.

Inventory is always valued at purchased price and includes no value-added costs, as opposed to the traditional cost accounting practice of adding direct labor and allocating overhead as work in process progress through the production process.

• Types of Inventory.

- Raw Materials (RAW).

RAW represents any material inputs used in a manufacturing process.

This includes manufactured products from other companies, referred to as finished goods at supplying company.

Raw materials form the lowest level of a bill-of-material structure, and typically constitute the longest portion of cumulative lead time.

- Work in Process (WIP).

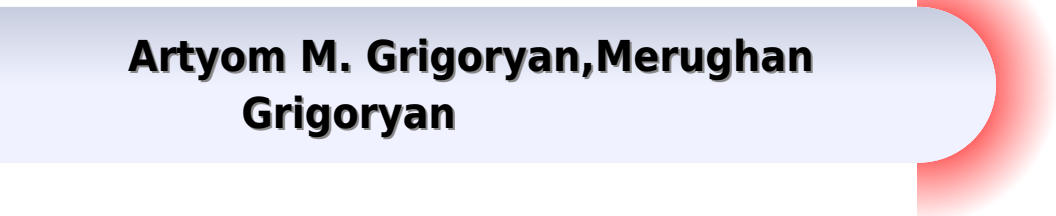
While raw materials are in various stages of completion, they are referred to as work-in-process inventory.

The amount of work in process differs greatly from company to company, depending on the particular production process.

WIP form the middle levels of a bill-of-material structure.

Apics Dsp Study Notes

**Artyom M. Grigoryan, Merughan
Grigoryan**



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APICS, the Performance Advantage, 1994-07 *Brief Notes in Advanced DSP* Artyom M. Grigoryan, Merughan Grigoryan, 2018-10-03 Based on the authors research in Fourier analysis *Brief Notes in Advanced DSP* Fourier Analysis with MATLAB addresses many concepts and applications of digital signal processing DSP The included MATLAB codes illustrate how to apply the ideas in practice The book begins with the basic concept of the discrete Fourier transformation and its properties It then describes lifting schemes integer transformations the discrete cosine transform and the paired transform method for calculating the discrete Hadamard transform The text also examines the decomposition of the 1D signal by so called section basis signals as well as new forms of 2D signal image representation and decomposition by direction signals images Focusing on Fourier transform wavelets and Givens Haar transforms the last chapter discusses the problem of signal multiresolution This book presents numerous interesting problems and concepts of unitary transformations such as the Fourier Hadamard Hartley Haar paired cosine and new signal induced transformations It aids readers in using new forms and methods of signals and images in the frequency and frequency and time domains Notes on Digital Signal Processing C. Britton Rorabaugh, 1900 The Most Complete Modern and Useful Collection of DSP Recipes More Than 50 Practical Solutions and More than 30 Summaries of Pertinent Mathematical Concepts for Working Engineers *Notes on Digital Signal Processing* is a comprehensive easy to use collection of step by step procedures for designing and implementing modern DSP solutions Leading DSP expert and IEEE Signal Processing Magazine associate editor C Britton Rorabaugh goes far beyond the basic procedures found in other books while providing the supporting explanations and mathematical materials needed for a deeper understanding **Digital Signal Processing** Stephen B. Morris, 2019-11-25 This book describes what is meant by a digital signal how to view modify and review signals using DSP No mathematical background is needed

Understanding Digital Signal Processing Richard G. Lyons, 2010-11-01 Amazon com s Top Selling DSP Book for Seven Straight Years Now Fully Updated *Understanding Digital Signal Processing* Third Edition is quite simply the best resource for engineers and other technical professionals who want to master and apply today s latest DSP techniques Richard G Lyons has updated and expanded his best selling second edition to reflect the newest technologies building on the exceptionally readable coverage that made it the favorite of DSP professionals worldwide He has also added hands on problems to every chapter giving students even more of the practical experience they need to succeed Comprehensive in scope and clear in approach this book achieves the perfect balance between theory and practice keeps math at a tolerable level and makes DSP exceptionally accessible to beginners without ever oversimplifying it Readers can thoroughly grasp the basics and quickly move on to more sophisticated techniques This edition adds extensive new coverage of FIR and IIR filter analysis techniques digital differentiators integrators and matched filters Lyons has significantly updated and expanded his discussions of multirate processing techniques which are crucial to modern wireless and satellite communications He also

presents nearly twice as many DSP Tricks as in the second edition including techniques even seasoned DSP professionals may have overlooked Coverage includes New homework problems that deepen your understanding and help you apply what you ve learned Practical day to day DSP implementations and problem solving throughout Useful new guidance on generalized digital networks including discrete differentiators integrators and matched filters Clear descriptions of statistical measures of signals variance reduction by averaging and real world signal to noise ratio SNR computation A significantly expanded chapter on sample rate conversion multirate systems and associated filtering techniques New guidance on implementing fast convolution IIR filter scaling and more Enhanced coverage of analyzing digital filter behavior and performance for diverse communications and biomedical applications Discrete sequences systems periodic sampling DFT FFT finite infinite impulse response filters quadrature I Q processing discrete Hilbert transforms binary number formats and much more

Digital Signal Processing Demystified James D. Broesch,1997-03 Preface Introduction to DSP General model of a DSP system Numerical basis for DSP Signal acquisition Some example applications The fourier series Orthogonality and quadrature Transforms For filter design The IIR Tools for working with DSP DSP and the future Index

A Textbook of Digital Signal Processing R.S. Kaler,M. Kulkarni,2009-07-11 This book presents theoretical and application topics in digital signal processing DSP The topics here comprise clever DSP tricks of the trade not covered in traditional DSP textbooks Here we go beyond the standard DSP fundamentals textbook and present new but tried n true clever implementations of digital filter design spectrum analysis signal generation high speed function approximation and various other DSP functions With this book we wished to create a resource that is relevant to the needs of the working DSP engineer by helping bridge the theory to practice gap between introductory DSP textbooks and the esoteric difficult to understand academic journals This book will be useful to experienced DSP engineers due to its gentle tutorial style it will also be of considerable value to the DSP beginner The mathematics used herein is simple algebra and the arithmetic of complex numbers making this material accessible to a wide engineering and scientific audience Fortunately the chapter topics in this book are written in a standalone manner so the subject matter can be read in any desired order

Digital Signal

Processing ,2008 **The DSP Handbook** Andrew Bateman,Iain Paterson-Stephens,2002 CD ROM contains a series of applications which have been designed to support the differencnt topics covered

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Signal Processing Richard Newbold,2012 The Only DSP Book 100% Focused on Step by Step Design and Implementation of Real Devices and Systems in Hardware and Software Practical Applications in Digital Signal Processing is the first DSP title to address the area that even the excellent engineering textbooks of today tend to omit This book fills a large portion of that omission by addressing circuits and system applications that most design engineers encounter in the modern signal processing industry This book includes original work in the areas of Digital Data Locked Loops DLLs Digital Automatic Gain Control dAGC and the design of fast elastic store memory used for synchronizing independently clocked asynchronous data

bit streams It also contains detailed design discussions on Cascaded Integrator Comb CIC filters including the seldom covered topic of bit pruning Other topics not extensively covered in other modern textbooks but detailed here include analog and digital signal tuning complex to real conversion the design of digital channelizers and the techniques of digital frequency synthesis This book also contains an appendix devoted to the techniques of writing mixed language C C Fortran programs Finally this book contains very extensive review material covering important engineering mathematical tools such as the Fourier series the Fourier transform the z transform and complex variables Features of this book include Thorough coverage of the complex to real conversion of digital signals A complete tutorial on digital frequency synthesis Lengthy discussion of analog and digital tuning and signal translation Detailed coverage of the design of elastic store memory A comprehensive study of the design of digital data locked loops Complete coverage of the design of digital channelizers A detailed treatment on the design of digital automatic gain control Detailed techniques for the design of digital and multirate filters Extensive coverage of the CIC filter including the topic of bit pruning An extensive review of complex variables An extensive review of the Fourier series and continuous and discrete Fourier transforms An extensive review of the z transform

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