



New Requirements from API 5B (16th Edition)

Overview

The verbal forms used to express the provisions ("Foreword"):

1. — the term "shall" denotes a minimum requirement in order to conform to the standard;
2. — the term "should" denotes a recommendation or that which is advised but not required in order to conform to the standard;
3. — the term "may" is used to express permission or a provision that is optional; and
4. — the term "can" is used to express possibility or capability.

4.9 "Thread Elements" points out: "Thread elements for all threads, except line pipe threads finer than 11-1/2 threads per inch (11-1/2 threads per 25.4 mm), *shall* be subject to inspection in accordance with Sections 5 and 6."

In this document we have compiled & listed the new inspection items required by new API 5B which are mandatory.

Thread Addendum

Per API 5B 5.5.2, Thread addendum "*shall* be measured on round thread."
Thread addendum is now a required, mandatory element to be inspected.

Why is it required?

API tubing, casing, and line pipe threads are governed by the Specification 5B. The Sixteenth Edition has made some major changes, including mandating the inspection of thread addendum. SB 1.2 lists out the new inspection requirements including addendum. SB 4.8 states that all threads **shall** be controlled in accordance with gauging practice requirements in Section 6. Further, 5.5.2 explicitly states that "addendum **shall** be measured on round thread." The foreword points out that "the term 'shall' denotes a minimum requirement in order to conform to the standard", or more simply, you must do this or be in violation of your license.

Api Spec 5b Manual

VM Jensen



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Standard Handbook of Petroleum & Natural Gas Engineering William C. Lyons, 1996 Volume 1 presents the mathematics and general engineering and science of petroleum engineering It also examines the auxiliary equipment and provides coverage of all aspects of drilling and well completion

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Engineering: Volume 1 William C. Lyons, 1996-10-16 Petroleum engineering now has its own true classic handbook that reflects the profession's status as a mature major engineering discipline Formerly titled the Practical Petroleum Engineer's Handbook by Joseph Zaba and W T Doherty editors this new completely updated two volume set is expanded and revised to give petroleum engineers a comprehensive source of industry standards and engineering practices It is packed with the key practical information and data that petroleum engineers rely upon daily The result of a fifteen year effort this handbook covers the gamut of oil and gas engineering topics to provide a reliable source of engineering and reference information for analyzing and solving problems It also reflects the growing role of natural gas in industrial development by integrating natural gas topics throughout both volumes More than a dozen leading industry experts academia and industry contributed to this two volume set to provide the best most comprehensive source of petroleum engineering information available

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Specification for Threading, Gaging, and Thread Inspection of Casing, Tubing, and Line Pipe Threads American Petroleum Institute. Production Department, 1988 **API**

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