

COMPONENT MAINTENANCE MANUAL

TUNING SELECT CONTROL PANEL
PART NUMBER CC670-51111

ASSEMBLY

1. General

- A. After the components have been repaired and cleaned, obey the assembly instructions for the Tuning Select control panel (refer to Repair, Pageblock 23-81-04_6001 and Cleaning, Pageblock 23-81-04_4001).
- B. Do the unpacking of electrical/electronic components as follows:
 - (1) Obey all the local safety regulations for handling electronic components that contain electrostatic-sensitive devices (ESDS), as applicable. Many components have microprocessors and memory devices that can be damaged by electrostatic discharges. Always wear a wrist strap and make sure you are correctly grounded before you remove the ESDS components from their packages.
- C. Assembly must be performed on a clean workbench in a room free from dust and moisture. Parts must be protected from impact damage.

2. Assembly

Refer to Figure _ 1001. Refer to Figure _ 1002.

NOTE: All item numbers shown in parentheses () are the same item numbers are used in the Illustrated Parts List (IPL).

A. Assemble the Tuning Select control panel as follows:

- (1) Install the electrical connector (100) as follows:
 - (a) Install the posts (70) on the mounting plate assembly (50) with the screws (75).
 - (b) Install the connector (100) on the posts (70) with the screws (105).
- (2) Install the ATC SEL 1 STBY 2 rotary switch (90) as follows:
 - (a) Install the ATC SEL 1 STBY 2 rotary switch (90) on the mounting plate assembly (50) with the washer and the nut (part of (90)).
 - NOTE:** When you install a new switch, remove and discard one nut, one lock washer and one rubber washer supplied by the vendor.
 - (b) Remove the tags and connect the electrical wires to the switch (12).
- (3) Install the FMS TUNE INHIBIT toggle switch (95) on the Tuning Select control panel as follows (for CC670-51111-3, CC670-51111-7, CC670-51111-27, and CC670-51111-31 only):
 - (a) Install the FMS TUNE INHIBIT toggle switch (95) on the mounting plate assembly (50) with the nut, the locking ring (part of (95)) and the washer (110).
 - NOTE:** When you install a new switch, remove and discard one nut and one lock washer supplied by the vendor.
 - (b) Remove the tags and connect the electrical wires to the switch (95).
- (4) Install the RTU 2 INHB switch/light (20) as follows:

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