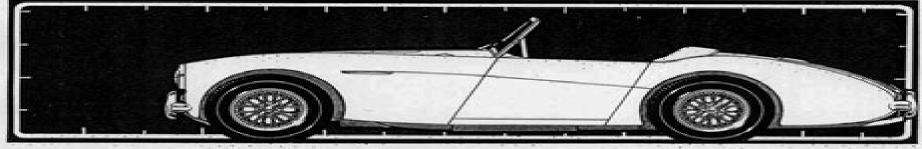
classic car september 1974





## **AUSTIN-HEALEY 100 1953/54**

# No 12

Manufacturers: Austin Motor Co., Ltd., Longbridge, G.P.O. Box 41, Birmingham, in association with Denald Healey Motor Co., Ltd.

NTRODUCED at the 1952 Earls Court Motor Show, the Austin-Healey is quite distinct from other Healey models. The box-section chassis frame is of Healey design, but Austin components are used for the coil spring and double wishbone front suspension, semi-elliptic year suspension. rear axle and transmission. The engine is basically that used in the now discontinued A90 chassis. The gearbox is the same as that of the A70, but a central lever has been substituted for the steering column control, bottom gear is blocked out and a Laycock-de Normanville overdrive built on to the gearbox. Automatic control of the overdrive is electrically operated. One model only, an open sports two-seater, is produced, the body shell being welded to the chassis frame. There have been no major modifications.

The chassis serial number is stamped on a plate fixed to the top of the chassis frame on the off side alongside the engine. The engine serial number, prefixed 1B, is stamped on a boss on the offside too of the cylinder block. Engine number, chassis serial number and the car type symbol. BNL (L indicating left-hand drive) are on a plate fixed inside the

scuttle on the driver's side. Special tools are the same as for the Austin A70. with the addition of certain tools for the overdrive. BSF threads and hexagons are used on most of the basic components, but Unified threads have been introduced on new or special components.

MOUNTING All front inverted L-shaped brackets bolted to front engine plate rest on large bonded rubber blocks on brackets bolted to chassis frame. Tongus reaction rubber buffers boited to top lips of engine brackets bear on tops of frame brackets, but should heve slight clearance when engine is resting on mountings.

At rear, feet cast on overdrive rear casing rest on bonded rubber mounting units bofted to crossmembers. Setscrews through feet screw mountings. Tighten all boits fully.

Fore-and-aft stay rod between cross-member and lug on offside of overdrive casing, with buffers. nuts and locknuts. Longer threaded end fits to front.

When engine is impurited in chassis, leave rear mounting unit belts to chassis loose. Then adjust link so that it is in neither compression nor tension. and rubbers are just firmly rupped. Then lighten rear mounting bolts to chassis.

REMOVAL Engine, gearbox and overdrive are best removed as unit. If gearbox is left in chassis, it is difficult to

reassemble engine. Detech bonnet from hinges. Disconnect and remove radiator core (three bolts each side to wing

valances). Disconnect all pipes, wires and controls. including rev. counter drive on near tide, and remove carburettors, oil filter and distributor. Take weight of engine on slings behind front engine plate and below rear of bell-housing, so that engine can be tilted sharply.

Remove metal cover over propeller shaft front joint, and detach gearbox cowl (Phillips screws to floor) and vertical scuttle plate. Disconnect overdrive wiring from centrifugal switch, solenoid and switch on off side of gearbox. Disconnect clutch linkage and front end of propeller shaft. Take out rear mounting setscrews, fore-and-aft stay rod and front mounting bracket bolts to chassis. Fower unit can then be tilted and lifted out through bonnet expensions.

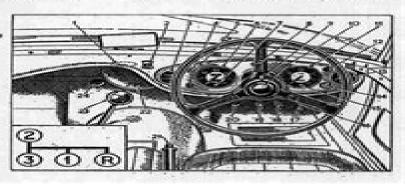
#### CRANKSHAFT

Three main bearings. Thin, steel-backed, white

- INSTRUMENTS AND CONTROLS:
  - Bonnet look (behind facia)
- Overdrive switch Oil pressure and water temp. gaug Starter push

- Screenwiper awinch
- Speadomater Sean warning light Plasher warning light indicator Direction indicator switch

- More posts
- Rev. counter Lighting switch
- Petrol gauge
- Reproductions are intended
- **Ignition warning light**
- Panel light switch Accelerator
- Brake pedal Clutch pedal Dipper switch 20.00
- belongstance appealed only
- Gear lever Starting mixture control



# **Austin Healey Shop Manual**

**Brooklands Books Ltd** 

### **Austin Healey Shop Manual:**

Austin Healey Sprite Mark 1 Brooklands Books Ltd,2008-03 General data and maintenance all components etc Austin Healey 100/6 and 3000 Owners Workshop Manual John Harold Haynes, Brian Leonard Chalmers-Hunt,1974 Austin-Healey 100/6 - 3000 MK 1 2 3 Owners Workshop Manual 1956-1968 Brooklands Books Ltd,2015-05-29 This do it yourself workshop manual has been specially written for the owner who wishes to maintain his vehicle carry out the bulk of his own servicing repairs There are step by step instructions many illustrations are given of most dismantling overhauling assembling operations Covering engine fuel cooling systems ignition heating exhaust emissions clutch transmission rear axle suspension steering gear brakes electrics bodywork With a total of 150 fully illustrated pages

**Austin Healey 100/6 and 3000** John Harold Haynes, Brian Leonard Chalmers-Hunt, 1972 Austin-Healev 100, **100-6, 3000 Restoration Guide** Gary G. Anderson, **Austin-Healey 100/6 and 3000 Workshop Manual (1956-1968)** British Leyland Motors, 2002-06-01 Austin Healey 100 Owner's Workshop Manual ,2013-04 This is a maintenance and repair manual for the DIY mechanic It provides all you need to know about servicing the Austin Healey 100 Complete Official Austin-Healey 100-six and 3000, 1956-1968, 1977 This manual was prepared in close cooperation with British Leyland Motors in order to provide complete authentic and up to date maintenance and repair information to owners dealership service departments and other professional mechanics The Workshop Manual is the official factory manual and includes information from the Driver's Handbook which is the handbook provided with every new Austin Healey This manual contains emission control information that applies specifically to Austin Healeys manufactured for the United Kingdom and North American markets and a complete illustrated catalogue of special tools The publisher has incorporated additional factory procedures and specifications that have become available following the publication of the original factory information This manual is therefore the most up to date accurate and comprehensive service information available for the Austin Healey **Austin-Healey 100-six and 3000**,1981 Austin-Healey 100/4, Series BN1 & BN2, Shop Manual ,1970

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