

"TRADER" SERVICE DATA No. 200

Austin A30 Seven Model AS3—1952

Manufacturers: Austin Motor Co., Ltd.,
Longbridge, G.P.O. Box 41, Birmingham.

ALTHOUGH it was introduced at the 1951 Earls Court Motor Show, this model did not reach full production until the latter part of 1952. It bears a strong family likeness to the larger A40 and A70 models, but differs fundamentally in having integral construction of chassis and body. The independent front suspension units on either side are bolted directly to body extensions which form the front wing valances, and a hypoid bevel rear axle is used. The car is as completely equipped as the larger models, having provision for built-in heater and radio.

Since the Seven was put into production there have been few engineering changes affecting service and, as the first large production batch went to Austin dealers as demonstration cars, most of the modifications will have been carried out on earlier cars.

The chassis serial number, which

Instruments and controls:

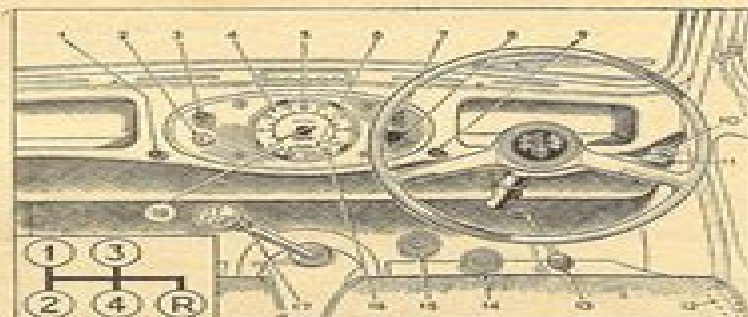
1. Choke control
2. Ignition switch
3. Front light switch
4. Speedometer
5. Beam warning light
6. Petrol gauge
7. Screenwiper switch
8. Starter motor switch (if fitted)
9. Starter switch
10. Transformer switch and warning light
11. Lighting and dipper switch and horn push
12. Handbrake lever
13. Accelerator
14. Brake pedal
15. Clutch pedal
16. Ignition warning light
17. Gear lever
18. Oil pressure warning light

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Articles in this series are written by the Technical Staff of "Motor Trader" and checked by the vehicle manufacturers or importers.

Next article—

CONNER SUPERPOISE MK III



NUT TIGHTENING TORQUE DATA

	Ball nuts	Hex
Cylinder head	150	40
Main bearings	150	40
Rig rods	150	40
Engine oil pump bolt	150	40
Rear mounting plate	150	40
Flywheel bolts	150	40

started at 101, is stamped on the front edge of the battery shelf, and the engine number, which started at 101, with the prefix 2A is stamped on a boss on the off side of the cylinder block above the dynamo. Both numbers, with the type symbol AS3, are repeated on a plate fixed to the back of the sun visor.

Some special tools, listed here, have been designed to speed up certain operations. As far as possible the tools have been adapted so that they suit

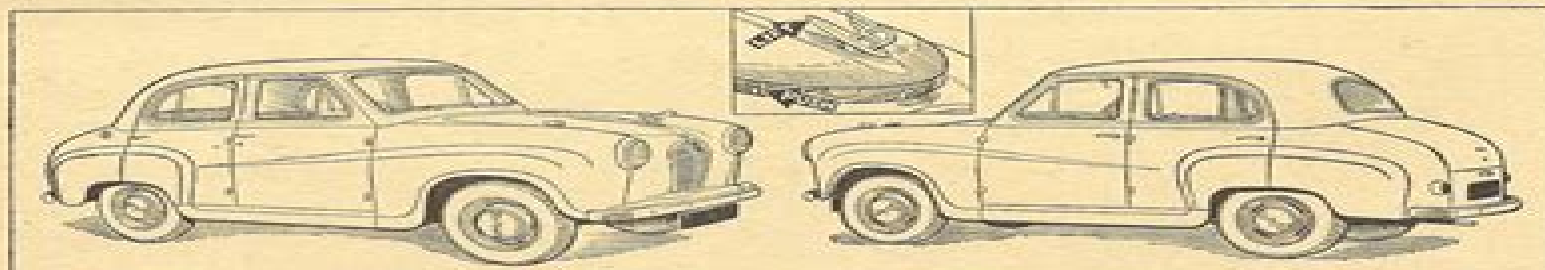
more than one model in the range. They are available from the Austin service department. Some of the more recently developed tools have not yet been allocated production tool numbers.

The Austin Seven is the first car of which we have records on which the new series of Unified threads and hexagons have been used from the start of production. The hexagons are the same as for the American S.A.E. threads.

ENGINE DATA

No. of cylinders	4
Bore x stroke: mm	50 x 75
	1.97 x 2.95
Capacity: c.u.	900
Max. h.p. at 2,000 r.p.m.	45.5
Max. h.p. at 2,000 r.p.m.	45.5
Max. torque (lb.ft.) at 1,500 r.p.m.	28 at 4,800
Compression ratio	60 at 2,700
	9.5 : 1

SPECIAL TOOLS	
	Tool No.
ENGINE	
Crankshaft sprocket, fan and dynamo pulley, and bevel piston shaft driving	
Range drive and timing cover locator	GT2*
Hand starter dog spanner	GT301
Valve rocker bush drive	
GEARBOX AND REAR AXLE	
Clutch slipping bar	
Primary shaft assembly drive	
Clutch byshift	
Bevel piston range nut spanner	
STEERING	
Steering wheel dresser	GT29*
Drop arm dresser	GT21*
Steering ball pin separator	
* Suitable for all models. † Suitable for A40.	



DISTINGUISHING FEATURES—No outward changes have been made. Inset shows bonnet catch and safety catch.

Austin A30 Service Manual

Austin Motor Company

A red circular graphic with a gradient, appearing as a stylized arrow or a partial circle, located to the right of the Austin Motor Company text.

Austin A30 Service Manual:

Austin A30 "Seven" Service Manual Austin Motor Company, 1953 *Austin A30 and A35 Service Manual* Austin Motor Company, 1954 *Austin A30, A35, A40 1951-67 Autobook* Kenneth Ball, 1970 *The Austin A30 and A35 Saloon* British Motor Corporation. BMC Service Division, 1968 The Austin A30 and A35 Workshop Manual British Motor Corporation, 1968 **Austin A30 "Seven", Series AS3, AS4, A254, AP4, AV4** Austin Motor Company, 1954 *Austin A30 "Seven", Series AS3 Service Manual*, 1953 Austin A30 "Seven" Service Manual, 1954 **The Austin A30 and A35, Saloon, Countryman, Van, Workshop Manual**, 19?? **Austin A30 "Seven", Series AS3, AS4, A2S4, AP4, AV4 Service Manual** Austin Motor Company, Ltd, 1954

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