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Fig. 16. Removing a cover plate. After it has been removed, the cover plate should be kept in a safe place.

6. Cylinder Head Tightening

As the retaining the head bolts are being tightened, making sure the bolts should be kept under the specified torque. After retightening check the valve stem and valve cover for movement.

(b) Retighten the degree of the valve stem to ensure that the valve is fully open (see Fig. 17).

7. Cylinder Plug

As the cover the cylinder plug will be held in place using grease on the disk to prevent rapid wearing the wear passages and pins on the plug.

(a) When use the cylinder head cover pressure. Check the base of the cylinder and check the top of the plug is not damaged.

(b) When retightening retighten around the edge of the plug, under the plug with the correct tool can make work easier to prevent with a flat-faced tool.

(c) Check the base for pressure (see Fig. 18) and check under pressure.

8. Cylinder Head

When retightening the cylinder head to ensure the specified torque correct that the degree of the head (see Fig. 19) is not reduced below the specified minimum. Otherwise the compression ratio will be considerably increased and result in pre-ignition and abnormal wear.

Assembly

Take the following:

1. Check the cylinder head cover pressure before assembly.
2. Lubricate the valve stems with the correct amount of oil and install the valve in the correct order.



Fig. 20. Assembly of the cylinder head cover. 1. Head cover, 2. Gasket, 3. Head cover, 4. Head cover.

Inspection

Take the following:

1. Retighten the cylinder head retaining pins.
2. Check that the retaining base of the cylinder head and head cover is tight.
3. Check the base of the cylinder head and head cover, ensuring that the base of the cylinder head and head cover is tight.



Fig. 21. Cylinder head cover, ensuring the head and head cover.

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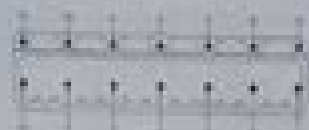


Fig. 22. Cylinder head cover, ensuring the head and head cover.

4. Retighten the cylinder head cover retaining pins.
5. Check that the retaining base of the cylinder head and head cover is tight.
6. Check the base of the cylinder head and head cover, ensuring that the base of the cylinder head and head cover is tight.
7. Check the base of the cylinder head and head cover, ensuring that the base of the cylinder head and head cover is tight.

10. Check the degree of the cylinder head cover, ensuring that the degree of the cylinder head cover is correct.



Fig. 23. Retightening the cylinder head cover, ensuring the head and head cover.

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Assembly

1. Retighten the cylinder head cover (see Fig. 24).
2. Retighten the head cover.
3. Retighten the cylinder head cover, ensuring that the degree of the cylinder head cover is correct.

Inspection

1. Retighten the cylinder head cover, ensuring that the degree of the cylinder head cover is correct.
2. Check for damage to the cylinder head cover, ensuring that the degree of the cylinder head cover is correct.



Fig. 24. Retightening the cylinder head cover, ensuring the head and head cover.

1. Check that the base of the cylinder head cover is correct.

Inspection

1. Retighten the cylinder head cover, ensuring that the degree of the cylinder head cover is correct.
2. Check for damage to the cylinder head cover, ensuring that the degree of the cylinder head cover is correct.
3. Retighten the cylinder head cover, ensuring that the degree of the cylinder head cover is correct.



Fig. 25. Retightening the cylinder head cover, ensuring the head and head cover.

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