

#### VALVES AND VALVE SPRINGS REMOVAL

- 1. Remove:
  - Valve cotters (1)

NOTE: \_\_\_

Attach a valve spring compressor and attachment 2 between the valve spring retainer and cylinder head to remove the valve cottions.



Do not compress so much as to avoid damage to the valve spring.



Valve spring compressor:

90890-04019

Valve spring compressor attachment: 90890-04108

**EINADESINE** 

#### VALVES AND VALVE GUIDES INSPECTION

- Measure:
  - Stem-to-guide clearance

Stem-to-guide clearance = valve guide inside diameter (a) valve stem diameter (b)

Out of specification -- Replace the valve guide.



Clearance (stem to guide):

Instalce:

0.010 ~ 0.037 mm «Limit: 0.08 mm»

Exhaust:

0.025 - 0.052 mm

«Limit: 0.10 mm»

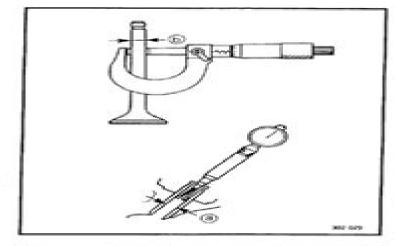
2. Replace:

Valve guide

Replacement steps:

Heat the cylinder head in an oven to 100°C to ease guide removal and installation and to maintain correct fit.

 Remove the valve guide using a valve guide remover (T).





# **Ag 200 Service Manual**

**SA Dillow** 



#### Reviewing Ag 200 Service Manual: Unlocking the Spellbinding Force of Linguistics

In a fast-paced world fueled by information and interconnectivity, the spellbinding force of linguistics has acquired newfound prominence. Its capacity to evoke emotions, stimulate contemplation, and stimulate metamorphosis is really astonishing. Within the pages of "**Ag 200 Service Manual**," an enthralling opus penned by a very acclaimed wordsmith, readers embark on an immersive expedition to unravel the intricate significance of language and its indelible imprint on our lives. Throughout this assessment, we shall delve in to the book is central motifs, appraise its distinctive narrative style, and gauge its overarching influence on the minds of its readers.

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