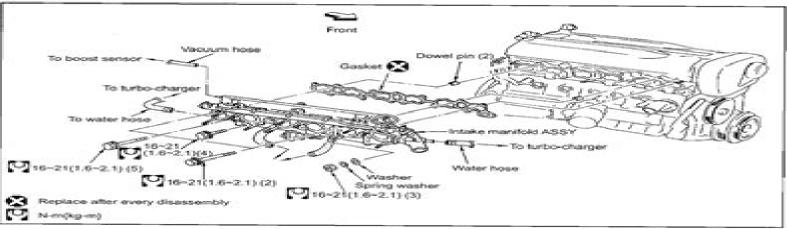
5. INTAKE MANIFOLD



Removal

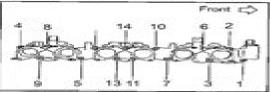
- Release the fuel pressure.
- Remove the battery negative terminal.
- 3. Drain coolant from the radiator drain plug.
- Remove the front strut tower bar.
- Remove accelerator cable.
- 6. Remove the intake manifold.
- Remove the throttle chamber.
- 8. Remove the air chamber.
- Disconnect the radiator upper hose at water outlet side.
- Disconnect the water hose at water outlet side.
- Remove all connectors and terminals extending from the harness cover to shift the harness cover.
- 12. Remove the intake manifold.
- Loosen installation bolts and nuts in the order shown to remove intake manifold.

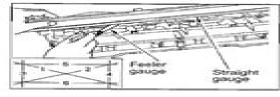
Inspection

Distortion of the intake manifold

- Use a scraper to remove old gasket.
- Use a straight gauge and feeler gauge to measure the distortion of the front and reverse surface in six directions.
 - Limit value (mm) 0.15
- Replace the intake manifold if the distortion is over the limit.







Arrow150 Engine Service Manual

O and R Engines, Incorporated

Arrow150 Engine Service Manual:

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