

Fastener Tightening Specifications

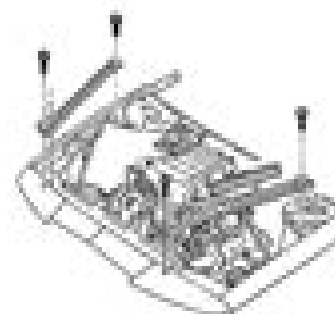
Application	Specification	
	Metric	English
Front Fender Diagonal Brace Bolts	47 N·m	35 lb·ft
Front Fender Bolts	9 N·m	70 lb·in
Front Fender Nuts	9 N·m	70 lb·in
Front Side Cover Bolts	21 N·m	16 lb·ft
Front Fender Nuts Bolts	9 N·m	66 lb·in
Head Hinge Bolts	24 N·m	18 lb·ft
Head Latch Bolts	10 N·m	89 lb·in
Head Latch Support Bolts	10 N·m	89 lb·in
Head Latch Support Nuts	10 N·m	89 lb·in
Head Latch Support Secondary Bolts	10 N·m	89 lb·in
Door Compartment Latch Hinge Bolts	25 N·m	18 lb·ft
Door Side Door Hinge Bolts	27 N·m	20 lb·ft

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Front Fender Upper Diagonal Brace Replacement

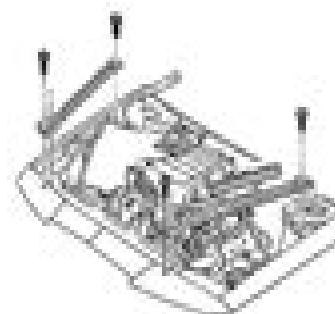
Removal Procedure

1. Open and support the hood.



2. Remove the front fender upper diagonal brace-to-lower fender bolt.
3. Remove the front fender upper diagonal brace-to-radiator support bolts.
4. Remove the front fender upper diagonal brace.

Installation Procedure



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Buick Allure Service Manual

Phil Edmonston



Buick Allure Service Manual:

Buick LaCrosse, 2005-13 Repair Manual Editors of Haynes Manuals,2015-06-15 Complete coverage for your Buick LaCrosse from 2005 13 General Information Routine Maintenance Tune up Engine and Engine Overhaul Driveability and Emission Controls Trouble Codes Diagnostics Fuel System Chassis Electrical Drive Train Chilton Total Car Care series offers do it yourselfers of all levels TOTAL maintenance service and repair information in an easy to use format The Buick Chilton Repair Manual from 2005 13 including all models of LaCrosse includes these great features Model specific coverage Simple step by step procedures for engine overhaul chassis electrical drive train suspension steering and more Trouble codes

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Corporation. Buick Motor Division, 1989
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