

# 1154 SERVICE SHEET No. 603

## "B" "C" and "M" Group Models

October, 1966  
Revised July, 1966

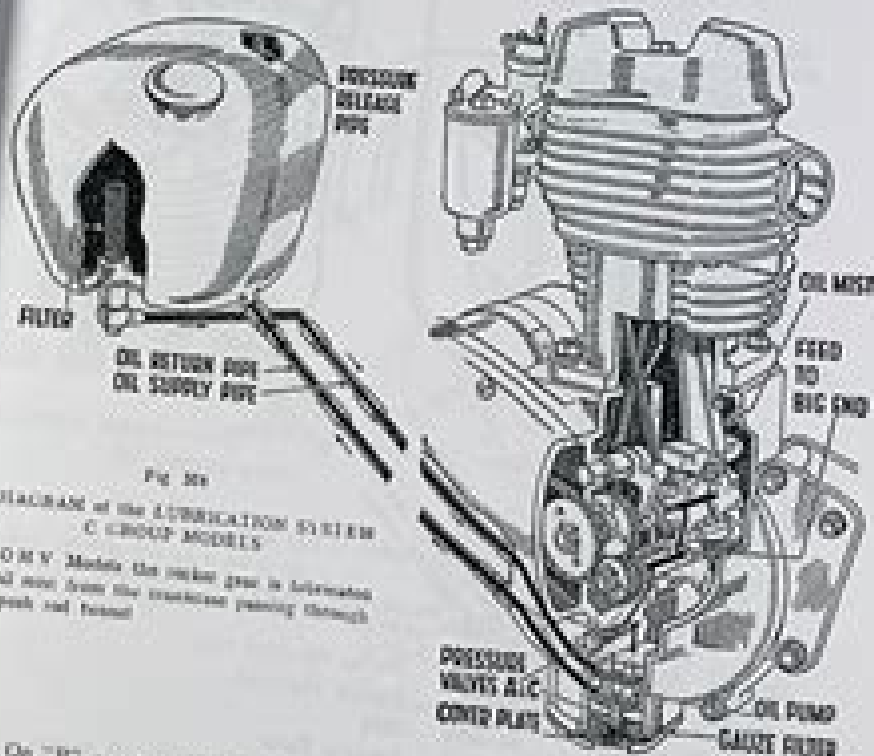
### THE LUBRICATION SYSTEM

The engine lubrication system is of the dry sump type operated by a double pump, situated in the bottom of the crankcase on the right-hand side. The pump draws oil from the supply and return pipes to the tank and the rocker feed and drain pipes in the B Group. The oil drawn from the oil tank to the supply side of the pump first passes through a clean mesh filter. This filter is not fitted to M Group machines as a jet filter is incorporated in the oil return pipe.



### B.S.A. Service Sheet No. 603 (continued)

After lubricating the big end and circulating throughout the engine in the form of oil mist, the oil drains down, through a filter to the bottom of the crankcase from which it is drawn by the return pump past ball valve C and delivered up the return pipe to the tank.



On "B" group machines oil is fed through a union situated in the pipe between the return pump and the tank, to the rocker spindles, and after lubricating the rockers and enclosed valves, is returned to the crankcase through an external oil pipe attached to the base of the inlet valve spring housing (see Fig. 365). An internal oilway connects the two valve spring wells.

Incorrect seating of the ball valve, if it will allow oil to transfer from the tank to the engine, whilst the machine is stationary. In this event, uncover the plug over the valve C should get stuck in its seating. Clean the ball and its seating and correct, remove the plug.

# Bsa M21 Workshop Manual

**Patrick Vollmar**



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