

2. Remove any drive belt dust accumulation from the stationary shaver, movable shaver, and bushings using parts-cleaning solvent only.

CAUTION

Do not use steel wool or a wire brush to clean components having a bushing; damage to the bushing will result.

3. Inspect stationary shaver, movable shaver, and cover for cracks or imperfections in the casting.
4. Inspect the cast iron pins for wear or bends.
5. Inspect the bushing in the cover for wear, damage, or cracks. Measure the inside diameter of the bushing and the outside diameter of the stationary shaver hub. The difference (clearance) must be less than 0.20 mm (0.008 in.). If cover bushing is not within specifications, replace the cover.



6. Inspect the bushing in the movable shaver for wear, damage, or cracks. Measure the inside diameter of the bushing and the outside diameter of the stationary shaver hub. The difference (clearance) must be less than 0.20 mm (0.008 in.). If movable shaver bushing is not within specifications, replace the movable shaver.



7. Inspect the spring for proper compression rate specified on Drive System Components page.
8. Inspect all threaded areas for any cracked or stripped threads.
9. Inspect the stationary shaver and shaft for damage or wear.

ASSEMBLING



WARNING

Do not reuse a spider assembly that has been returned. Always replace a used spider assembly with a new one.

1. Apply grease Lubri-LOK to the entire threaded area of the shaft.



NOTE: Make sure all threads are clean and free of oily residue.

2. Align the spider assembly and movable shaver timing marks; then place the movable shaver, spacer washers, and spider into position on the stationary shaver hub.



CAUTION

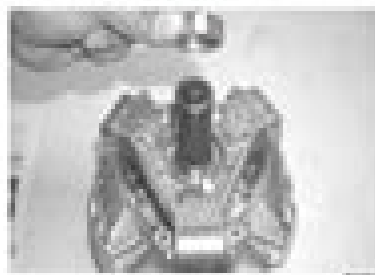
Failure to align the spider and movable shaver timing marks will cause drive clutch to be out of balance resulting in clutch and crankshaft damage.

3. Thread the spider onto the shaft. Tighten the spider using the spider tension tool to specifications.

NOTE: Allow the Lubri-LOK to cure at room temperature for 24 hours.



4. Apply grease Lubri-LOK to the threads of the stationary shaft above the spider. Install the spider tension nut and tighten to specifications.



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American Motors Corporation



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Table of Contents Arctic Cat Crossfire 700 Service Manual

1. Understanding the eBook Arctic Cat Crossfire 700 Service Manual
 - The Rise of Digital Reading Arctic Cat Crossfire 700 Service Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Arctic Cat Crossfire 700 Service Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Arctic Cat Crossfire 700 Service Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Arctic Cat Crossfire 700 Service Manual
 - Personalized Recommendations
 - Arctic Cat Crossfire 700 Service Manual User Reviews and Ratings
 - Arctic Cat Crossfire 700 Service Manual and Bestseller Lists

5. Accessing Arctic Cat Crossfire 700 Service Manual Free and Paid eBooks
 - Arctic Cat Crossfire 700 Service Manual Public Domain eBooks
 - Arctic Cat Crossfire 700 Service Manual eBook Subscription Services
 - Arctic Cat Crossfire 700 Service Manual Budget-Friendly Options
6. Navigating Arctic Cat Crossfire 700 Service Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Arctic Cat Crossfire 700 Service Manual Compatibility with Devices
 - Arctic Cat Crossfire 700 Service Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Arctic Cat Crossfire 700 Service Manual
 - Highlighting and Note-Taking Arctic Cat Crossfire 700 Service Manual
 - Interactive Elements Arctic Cat Crossfire 700 Service Manual
8. Staying Engaged with Arctic Cat Crossfire 700 Service Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Arctic Cat Crossfire 700 Service Manual
9. Balancing eBooks and Physical Books Arctic Cat Crossfire 700 Service Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Arctic Cat Crossfire 700 Service Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Arctic Cat Crossfire 700 Service Manual
 - Setting Reading Goals Arctic Cat Crossfire 700 Service Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Arctic Cat Crossfire 700 Service Manual
 - Fact-Checking eBook Content of Arctic Cat Crossfire 700 Service Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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