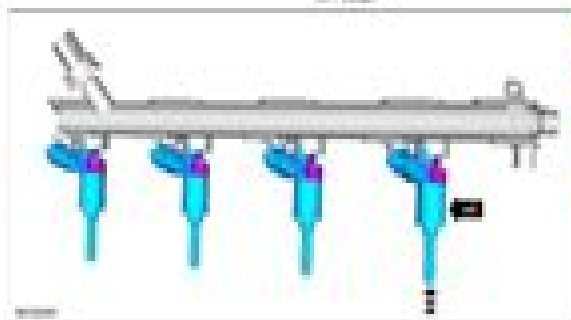


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0017-0000



10. **NOTE:** Do not lubricate the new lower Teflon fuel injector seals.

• **NOTE:** No sudden impact force is allowed.

Press the fuel rail down into the injector head injector lower by hand, then install and hand start fuel rail bolts 1 and 4.

• Release the force before tightening.

• Install the remaining fuel rail bolts. Tighten all of the fuel rail bolts in the sequence shown and in the following 3 stages.

Torque

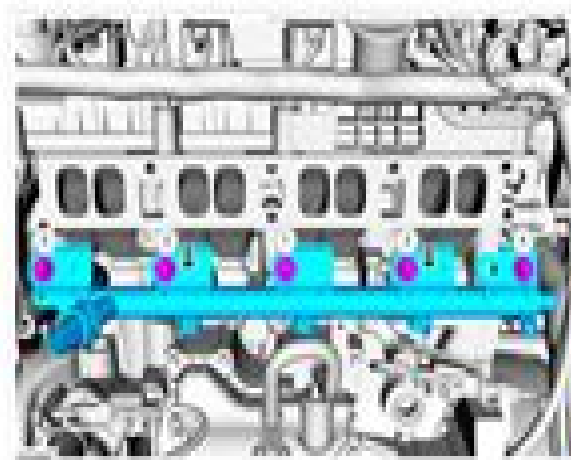
Stage 1: 40 N·m (30 lbf·ft)

Stage 2: Retorque the torque to: 10 N·m (8 lbf·ft)

Stage 3: Retighten

Stage 4: 100 N·m (75 lbf·ft)

Stage 5: 20°



11. Install a new O2 sensor.
Torque 10 N·m (7.5 lbf·ft)

REVISION

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12. **NOTE:** Replace gasket if damaged.

Inspect and if necessary replace the coolant outlet gasket.



13. Install the coolant outlet and the bolts.
Torque 40 N·m (30 lbf·ft)

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Clemens Wendtner

A red circular graphic with a gradient, appearing as a stylized arrow or a partial circle, located to the right of the author's name.

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