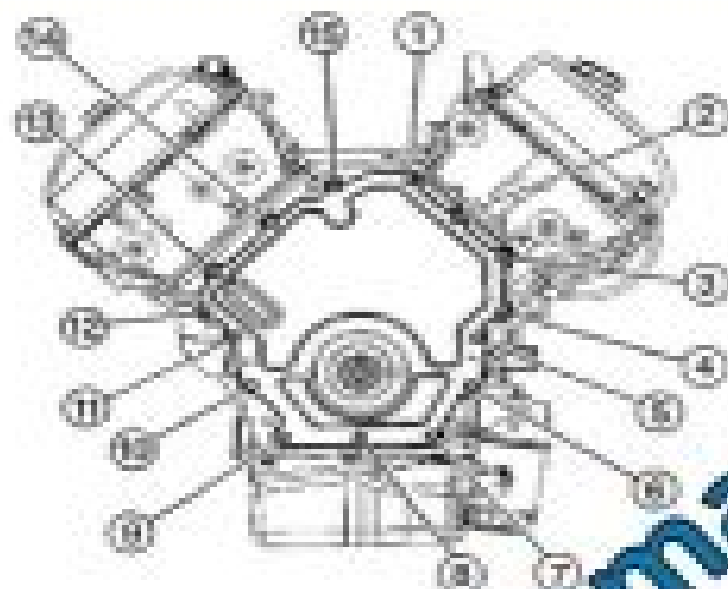


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of the valve locks. **See Special Tools.**
 Remove the valve locks. It is important to use the correct suitable tool.
 Lower the arm and out of the J 44200 (2) using the arm
 retainer. **See Special Tools.**
 Remove the valve spring retainers.



Fig. 12: Exploded View: Front Cover Assembly
 Courtesy of GENERAL MOTORS

NOTE: Refer to **FASTENERS** for details.

1. Tighten the engine front cover to the specified torque.

Tighten: Tighten the front cover screws to the proper torque to 10-15 in.
 ft.

CAMSHAFT INSTALLATION - LEFT SIDE

TOOLS:

- J 38020 Valve Timing Pulley Installer. **See Special Tools.**



Fig. 101: Using J 38020 To Replace Valve Seal
 Courtesy of GENERAL MOTORS CORP.

IMPORTANT: The valve stem seal should not be removed unless replacement is required.

Use the J 38020 to pry the seal. **See Special Tools.** Remove the seal by
 inserting a screw, pulling motion. Thread the old valve stem seal
 screw and remove the valve cover. Valve or Valve Timing Screwdriver and

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