

# "TRADER" SERVICE DATA No. 200

## Austin A30 Seven Model AS3—1952

Articles in this series are written by the Technical Staff of "Motor Trader" and checked by the vehicle manufacturers or importers.

Next article—  
CONNER SUPERPOISE MK III

Manufacturers: Austin Motor Co., Ltd., Longbridge, G.P.O. Box 41, Birmingham.

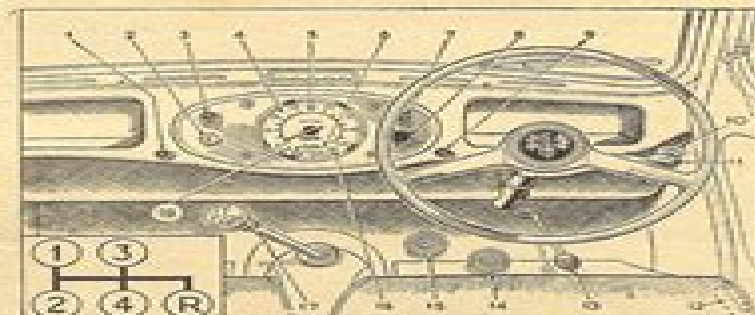
**A**LTHOUGH it was introduced at the 1951 Earls Court Motor Show, this model did not reach full production until the latter part of 1952. It bears a strong family likeness to the larger A40 and A70 models, but differs fundamentally in having integral construction of chassis and body. The independent front suspension units on either side are bolted directly to body extensions which form the front wing valances, and a hypoid bevel rear axle is used. The car is as completely equipped as the larger models, having provision for built-in heater and radio.

Since the Seven was put into production there have been few engineering changes affecting service and, as the first large production batch went to Austin dealers as demonstration cars, most of the modifications will have been carried out on earlier cars.

The chassis serial number, which

### Instruments and controls:

1. Clutch control
2. Ignition switch
3. Front light switch
4. Speedometer
5. Beam warning light
6. Petrol gauge
7. Screenwiper switch
8. Starter motor switch (if fitted)
9. Starter switch
10. Transformer switch and warning light
11. Lighting and dipper switch and horn push
12. Handbrake lever
13. Accelerator
14. Brake pedal
15. Clutch pedal
16. Ignition warning light
17. Gear lever
18. Oil pressure warning light



### NUT TIGHTENING TORQUE DATA

|                      | Ball<br>nuts | Hex |
|----------------------|--------------|-----|
| Cylinder head        | 150          | 40  |
| Main bearings        | 150          | 40  |
| Rig rods             | 150          | 40  |
| Engine oil pump bolt | 150          | 40  |
| Rear mounting plate  | 150          | 40  |
| Flywheel bolts       | 150          | 40  |

started at 101, is stamped on the front edge of the battery shelf, and the engine number, which started at 101, with the prefix 2A is stamped on a boss on the off side of the cylinder block above the dynamo. Both numbers, with the type symbol AS3, are repeated on a plate fixed to the back of the sun visor.

Some special tools, listed here, have been designed to speed up certain operations. As far as possible the tools have been adapted so that they suit

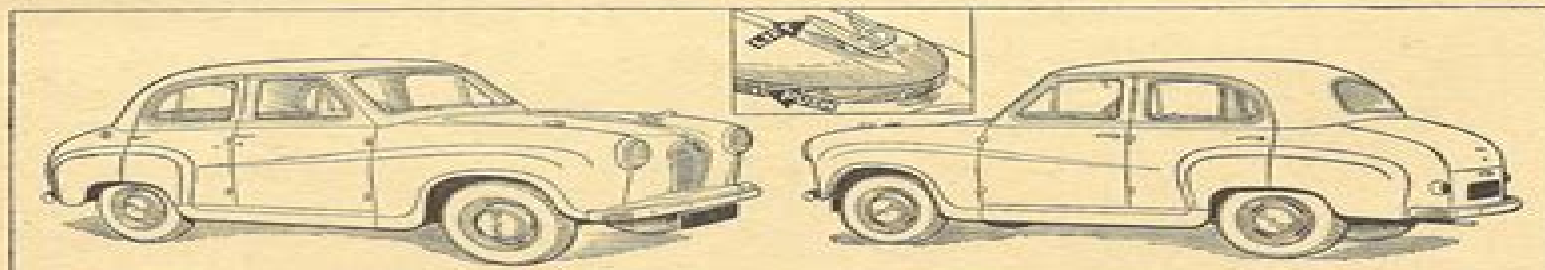
more than one model in the range. They are available from the Austin service department. Some of the more recently developed tools have not yet been allocated production tool numbers.

The Austin Seven is the first car of which we have records on which the new series of Unified threads and hexagons have been used from the start of production. The hexagons are the same as for the American S.A.E. threads.

### ENGINE DATA

|                                      |             |
|--------------------------------------|-------------|
| No. of cylinders                     | 4           |
| Bore x stroke: mm                    | 50 x 75     |
|                                      | 1.97 x 2.95 |
| Capacity: c.u.                       | 900         |
| Max. h.p. at 2,000 r.p.m.            | 45.5        |
| Max. h.p. at 2,000 r.p.m.            | 45.5        |
| Max. torque (lb.ft.) at 1,500 r.p.m. | 28 at 4,800 |
| Compression ratio                    | 60 at 2,700 |
|                                      | 9.5:1       |

| SPECIAL TOOLS                                                              |          |
|----------------------------------------------------------------------------|----------|
| ENGINE                                                                     | Tool No. |
| Crankshaft sprocket, fan and dynamo pulley, and bevel piston shaft driving |          |
| Range drive and timing cover locator                                       | GT2*     |
| Hand starter dog spanner                                                   | GT301    |
| Valve rocker bush drive                                                    |          |
| GEARBOX AND REAR AXLE                                                      |          |
| Clutch slipping bar                                                        |          |
| Primary shaft assembly drive                                               |          |
| Clutch byshift                                                             |          |
| Bevel piston range nut spanner                                             |          |
| STEERING                                                                   |          |
| Steering wheel dresser                                                     | GT29*    |
| Drop arm dresser                                                           | GT21*    |
| Steering ball pin separator                                                |          |
| * Suitable for all models.<br>† Suitable for A40.                          |          |



DISTINGUISHING FEATURES—No outward changes have been made. Inset shows bonnet catch and safety catch.

# Austin A30 Service Manual

**CH Cherryholmes**



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