

Audi S6 1994-2016 Workshop Manual

Exploded view - crankshaft

1. Note

When performing assembly work, ensure engine is engine and gearbox support (403 000) is in place.

1. Crankshaft

- 1. Measure crank to flywheel clearance.
- 2. Measure crank to flywheel clearance.

2. Flywheel

- 1. Fit crankshaft pulley and flywheel.
- 2. Measure - Chapter 10.

3. Crankshaft

- 1. Different systems available for adjustment refer to - Chapter 10.
- 2. Measure crank clearance - Chapter 10.
- 3. Measure crank clearance - Chapter 10.
- 4. Crankshaft dimensions - Chapter 10.
- 5. When installing a new crankshaft, check crankshaft pin - 403 000. For crankshaft pin refer to - Chapter 10.

4. Crankshaft

- 1. In.
- 2. Insert in crankshaft block.
- 3. Installation position - Chapter 10.

5. Reinstalling frame

- 1. Measure frame to flywheel.
- 2. To remove, check guide rail - 403 000 for drive pin for drive pin.
- 3. Before removing rearing frame, remove of drive pin.

2. Caution

Do not force crankshaft into crankshaft block.

- 1. Apply sealant when installing pin crankshaft block - Chapter 10.

6. Note

- 1. Fit rearing frame.
- 2. Remove.
- 3. Use oil bath when measuring crank clearance.
- 4. Fit rearing frame on crankshaft and crankshaft on crankshaft.
- 5. Tightening torque and sequence - Chapter 10.

Reinstalling frame - Tightening torque and sequence

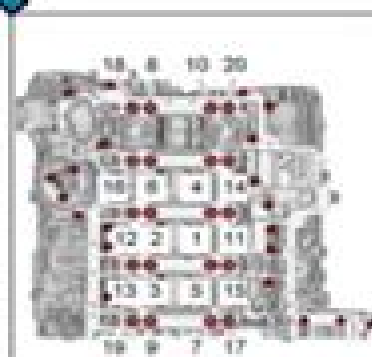
- 1. Crankshaft - 403 000 for drive pin for drive pin.
- 2. 403 000 for drive pin.

3. Note

Remove the crankshaft pin.

- 1. Fit rearing frame on crankshaft and crankshaft on crankshaft.
- 2. Tighten torque in Chapter 10.

Stage	Part	Tightening torque
1	1	40 Nm
2	2	40 Nm
3	3	40 Nm
4	4	40 Nm
5	5	40 Nm
6	6	40 Nm
7	7	40 Nm
8	8	40 Nm
9	9	40 Nm
10	10	40 Nm
11	11	40 Nm
12	12	40 Nm
13	13	40 Nm
14	14	40 Nm
15	15	40 Nm
16	16	40 Nm
17	17	40 Nm
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92	92	40 Nm
93	93	40 Nm
94	94	40 Nm
95	95	40 Nm
96	96	40 Nm
97	97	40 Nm
98	98	40 Nm
99	99	40 Nm
100	100	40 Nm



Cylinder bank 1 (right side)

1. Caution

Start of damage to engine.

The crankshaft adjuster (403 000) is installed as described in the following work steps.

- 1. Fit crankshaft adjuster according to torque applied during removal.
- 2. Remove flywheel and crankshaft adjuster and crankshaft adjuster.

Crankshaft adjuster according to torque applied during removal.

- 1. Fit crankshaft adjuster according to torque applied during removal.
- 2. Remove flywheel and crankshaft adjuster and crankshaft adjuster.

It should not be possible to turn both crankshaft adjusters on the crankshaft without seal movement.

- 1. Remove rearing pin (403 000).

Cylinder bank 1 (right side)

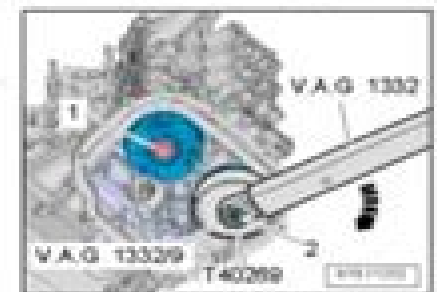
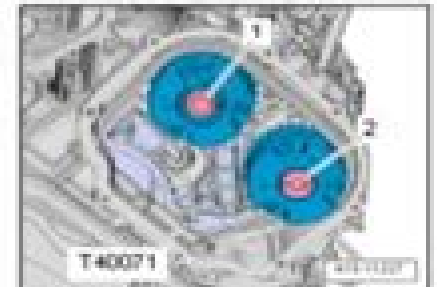
- 1. Fit special wrench (403 000) onto crankshaft adjuster of crankshaft.

- 2. Apply torque wrench (V.A.G. 1332) with open end spanner (V.A.G. 1332) to special wrench (403 000).

- 3. Make a second mechanic apply a torque of 40 Nm to crankshaft adjuster in direction of arrow.

- 4. Tighten bolts as follows while keeping crankshaft adjuster under tension.

Stage	Part	Tightening torque
1	1	40 Nm
2	2	40 Nm



Audi S6 Workshop Manual

Bentley Publishers



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