

FIG 1-26 Disconnecting hoses, linkage and cables



FIG 1-27 Venturi hose and electric heater

Before, all models:

The instructions concerning the correct alignment of camshaft and camshaft must be observed, otherwise the valves may contact the pistons and cause serious internal damage.

If the camshaft position has been disturbed, turn the camshaft until piston No 1 (right) is at the top of its bore, with the piston timing marks aligned at TDC, as described in Chapter 3. Clean the joint faces of cylinder head and block, avoiding the use of sharp tools which could scratch the surfaces.

Make sure that the threaded holes for the cylinder head bolts in the block are free of oil. If it is necessary, the bolts may not exert sufficient pressure to hold the cylinder head down even though the correct torque figure is achieved. It is also possible for pressure on the oil to cause cracking of the cylinder block as the bolts are tightened.

Fit a new head gasket into position on the cylinder block, making sure that the gasket is the correct size and by checking that each hole in the gasket matches the appropriate hole in the block surface. Apply oil-soak or similar sealer to the gasket at the points noted in FIG 1-28 only.

Before installing cylinder head, make sure that the camshaft is correctly aligned with the cam lobes for No 6 (rear) cylinder in the timing position as described in Section 1-4. Fit the cylinder head carefully into position and insert the cylinder head bolts through the correct holes. Remove the guide pins and fit the remaining bolts. Tighten the bolts in the order shown in FIG 1-29, in three successive stages, of 3, 8.8 and 1.2 steps (22, 48 and 120 lb ft).

Refit the remaining components in the intake order of removal, following the instructions given in Section 1-5 when installing the sprocket and chain assembly to the camshaft. Before installing the rocker cover, set the valve clearances as described in Section 1-5. Use a new rocker cover gasket and tighten the cover fixing bolts in the order shown in FIG 1-30. On models equipped with fuel injection systems, ensure that the earth cable is connected at point 8 and the lean clamp at point 9. On compression, set the cooling system as described in Chapter 4, set spark timing as described in Chapter 3, and carry out the idle speed adjustments given in Chapter 2.

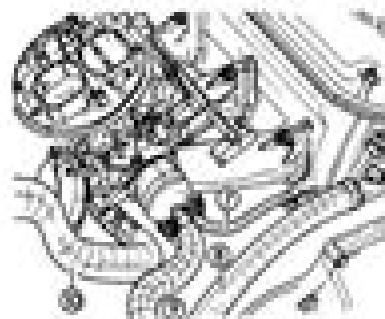


FIG 1-28 Disconnecting hoses

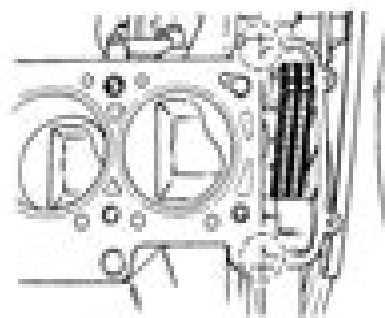


FIG 1-29 Bolter applications points of head gasket

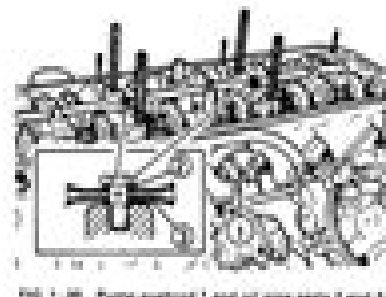


FIG 1-30 Pump outlet 1 and oil pipe ends 2 and 3

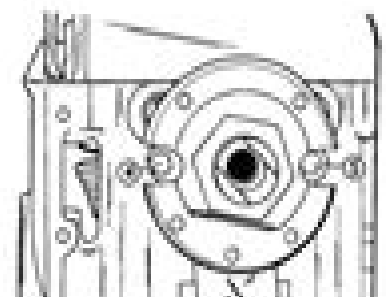


FIG 1-31 Camshaft guide plate across

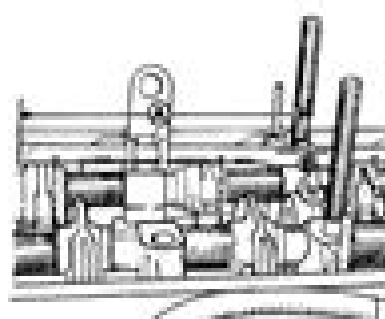


FIG 1-32 Oil pipe insulation



FIG 1-33 Rocker shaft timing adjuster

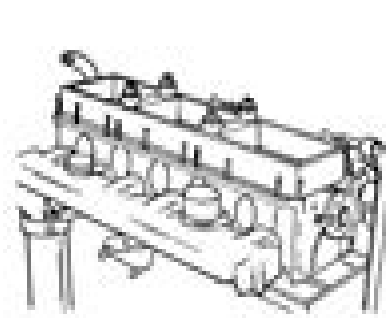


FIG 1-34 Compression frame installation

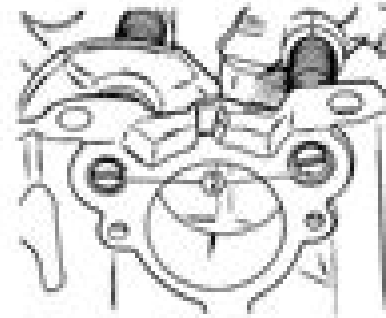


FIG 1-35 Rocker shaft locking bolts

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