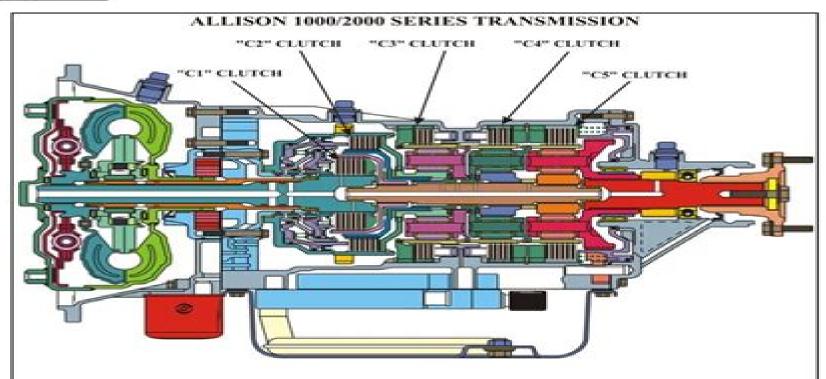


# Technical Service Information



Range	C1 Clut	Clut	C3 Clut	C4 Clut	C5 Clut	Sol "A"	Sol "B"	Sol "C"	Sol "D"	Sel "E"	Sol "F"	Ratios 1000   2000	
Park					O.N.	++		X	X	X			
Reverse	B B		ON		ON	0.0			X	X		4.49	5.09
Neutral					ON	++		X	X	X			
OD-1st	ON				ON	* *	**		X			3.10	3.51
OD-2nd	ON			ON		0.0						1.81	1.90
OD-3rd	ON		ON					X			+	1.41	1.44
OD-4th	ON	ON				++		X		X		1.00	1.00
OD-5th		ON	ON			0.0				X		0.71	0.74

X = Electrical Power Applied To Solenoid

\* = Apply Solenoid "F" To Apply Converter Clutch

\* = Solenoids "A" and "B" are "Trim" solenoids used to control oncoming, off-going, and holding pressure to the five clutch packs.

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# **Allison 2015 Service Manual**

General Motors Corporation. Allison Transmission Division

#### **Allison 2015 Service Manual:**

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