

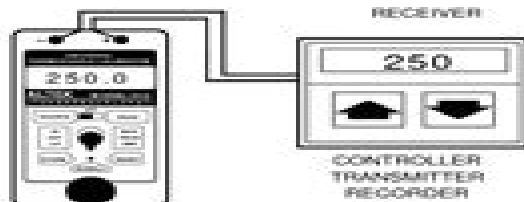
Simulate a thermocouple

Source

- 1) Set up the Model 422 for the correct T/C type and temperature scale (°C or °F).
- 2) Disconnect the input wires from the device to be calibrated or checked.
- 3) Connect the Model 422 to the device to be calibrated, being careful to observe proper polarity and T/C type.
- 4) Adjust the digital pot to the desired output value.

Output

Whenever SOURCE mode is selected the word SOURCE will appear on the LCD. To change the output value, turn the speed sensitive digital pot. Turning the pot slowly will cause a gradual change in the output. A faster change will occur when the pot is turned faster. A filter circuit limits response when the pot is turned too fast. This function operates in all three output positions (HI, SET & LO).



Store

- 1) Switch to HI (or LO).
 - 2) Turn the digital pot to desired value.
 - 3) Press STORE. The LCD will flash once indicating that the value has been stored.
- If a value is in the SET position and you want that value in HI or LO, press and hold the STORE button while moving the switch to HI or LO. The LCD will flash once indicating that the value has been stored. Release the STORE button.



Instantly recall temperatures

Any time you need a stored value just throw the "QUICK-CHECK" switch. Any value in the T/C range may be stored in HI & LO. The Model 422 remembers the HI, LO and SET values for all T/C types (45 memories) and millivolts for you with the power on or off. Each time a different T/C type is selected the latest three "Quick-Check" values for that type will be recalled.



Overload

The Model 422 will indicate OVER and blank the digits on the display when the output leads have been shorted or when the device being calibrated requires more than 10 mA.

Read a thermocouple sensor

Read

- 1) Set up the Model 422 for the correct T/C type and temperature scale (°C or °F).
- 2) Disconnect the wires from the thermocouple to be read or checked.
- 3) Connect the Model 422 to the sensor, being careful to observe proper polarity & T/C type.
- 4) Display present reading, Maximum or Minimum temperatures.

Whenever READ mode is selected the word READ will appear on the LCD. The Model 422 can measure temperatures for all T/C types with resolutions of 0.1° and 1°. The display is updated twice per second to continuously track fast moving temperatures.



MIN/MAX

To read the Maximum or Minimum temperature since INPUT mode was entered, simply switch to MAX or MIN. The value will appear on the LCD along with the word MAX or MIN. The MAX/MIN values are automatically updated and may be viewed at any time without disturbing the other values. Pressing the RESET/SCROLL pushbutton will transfer the present temperature into both MAX and MIN and will update them as the measured temperature changes.

Open thermocouples

The Model 422 checks for open or high resistance thermocouples. Open or burned out T/Cs are indicated by "— — — —" on the display. Temperatures out of range for the T/C TYPE selected will be indicated by OVER and UNDER on the display.



Read a thermocouple sensor

Some thermocouple input pyrometers and controllers operate on the D'Arsonval meter movement principle. Millivolts from the thermocouple input drive a low resistance coil directly. For example, a coil may have a typical resistance of 60 ohms. Since the pyrometer resistance is so low, resistance of the input leads must be taken into account. Pyrometers of this type have fixed or adjustable series resistance which corrects for lead length resistance.

To use the Model 422 to drive low resistance loads:

- 1) Disconnect the sensing thermocouple leads at the head.
- 2) Connect leads from the Model 422 to the extension wires going to the pyrometer, using the screw connectors in the head. (If the sensing T/C sheath is within 1/4 to 2 times the length of the Model 422 leads, the error due to resistance will be negligible).
- 3) Set the temperatures to be used for calibration per the recommendation of the pyrometer manufacturer.

If the thermocouple head cannot be accessed:

- 1) Determine the installed length of extension wire between the head and the pyrometer.
- 2) Select thermocouple extension wire of the same type, wire size and length as the installed wire between the head and the pyrometer to make up a calibrating wire.
- 3) Replace the active thermocouple extension wire with the calibrating wire at the pyrometer terminals.
- 4) Connect the other ends of the calibrating wire to the Model 422 and calibrate the pyrometer.

Note: A resistor of the same ohm value as the wire between the head and the pyrometer may be used in series with one lead instead of a length of calibrating wire. Make certain that both input and output leads to the resistor are the same temperature.

Altek Lift Manual

Jin-Ying Zhang



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