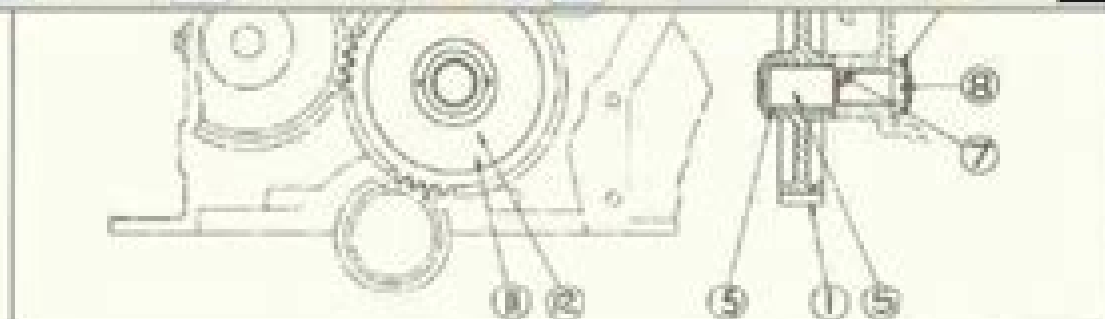




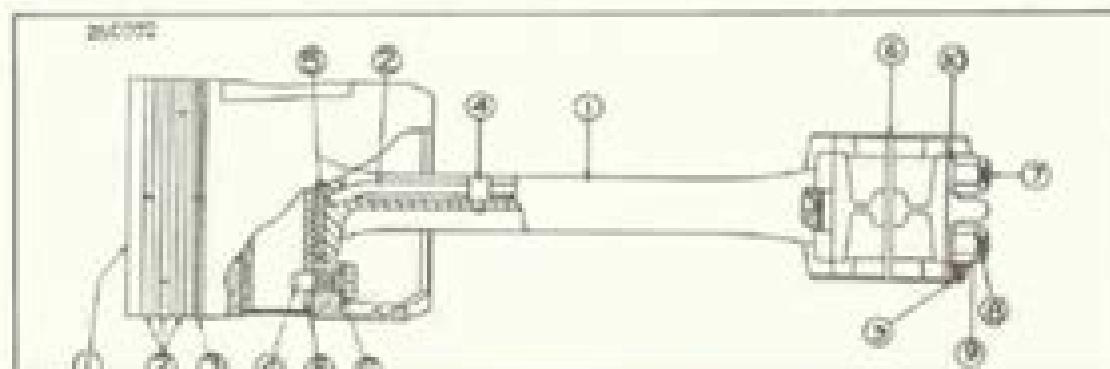
INTERMEDIATE TIMING GEAR

(Group 200000)

The intermediate gears (2 and 12) equipped with bronze bushings(3) are carried on studs (4 and 5). The studs are installed through front of engine block and held in place by nuts (6). It is important that these nuts be kept tight. Dowel pins (7) are driven in studs and fit into recesses in block to prevent studs from turning. The studs are also grooved on top so oil may reach the bushings.

Oil to lubricate the timing gears is forced, by the oil pump, through a tube into the gear compartment and is distributed to all the gears by the large gear (12).

To time the crankshaft to the camshaft in event the gears have been removed, proceed as follows: Turn crankshaft until the mark on crankshaft gear is up. Place large idler gear (13) on stud so one mark on gear will be in line with mark on crankshaft gear and the other mark will be towards the cam shaft; rotate the camshaft until a mark on cam shaft gear is in line with the mark on idler gear and then the gears in this position.



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